



セレクター基準ユニット

# SWITCHABLE REFERENCE ASSEMBLY

<p>Side Bore</p> <p>The drawing of components is from Left side view.</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p><b>KQHL (Left)</b></p> </div> <div style="text-align: center;"> <p><b>KQHR (Right)</b></p> </div> </div>
<p>Side Tap Hole</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p><b>KQHB</b></p> </div> <div style="text-align: center;"> </div> </div> <p>☺ Handle and reference adjust pad direction can be adjusted after removal.</p>
<p>Front Tap Hole</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p><b>KQHC</b></p> </div> <div style="text-align: center;"> </div> </div> <p>☺ Handle and reference adjust pad direction can be adjusted after removal.</p>

INSPECTION AND LOCATING COMPONENTS

Catalog No.		A
Type	B	
<b>KQHL</b> (Left)	6	49
<b>KQHR</b> (Right)		
<b>KQHB</b>	8	51
<b>KQHC</b>		

No.	Name	Quantity	M Material	S Surface Treatment	Heat Treatment
①	Support	1	S45C	Nickel coating	Quenching and tempering
②	Guide Rod	1	SUJ2	Nickel coating	40HRC~
③	Locating Block	1	SCr440	Nickel coating	40HRC~
④	Reference Adjust Pad	1	SCr440	Nickel coating	40HRC~

No.	Name	Quantity	M Material	S Surface Treatment	Heat Treatment
⑤	Spring	1	Spring steel	—	—
⑥	Spring Stopper	1	S45C	Nickel coating	—
⑦	Bushing	1	SUS420J2	—	50HRC~
⑧	Handle	1	Stainless steel	—	—



Order

Catalog No.  
**KQHL 6**  
**KQHR 8**  
**KQHC 8**



Alterations



Catalog No. — (UN/KC/BK)  
**KQHC 6** — UN  
**KQHC 8** — UN-KC-BK



Delivery

**Quotation**

Alterations	Code	Spec.
	<b>UN</b>	Guide rod (2) and locating block (3) are integrated, with dimensions as shown left.
	<b>KC</b>	Bushing is changed to D type, anti-rotation.
—	<b>BK</b>	Nickel coated components are changed to black oxide.