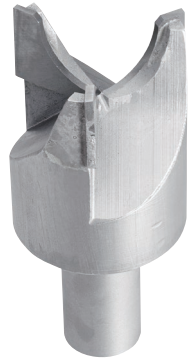


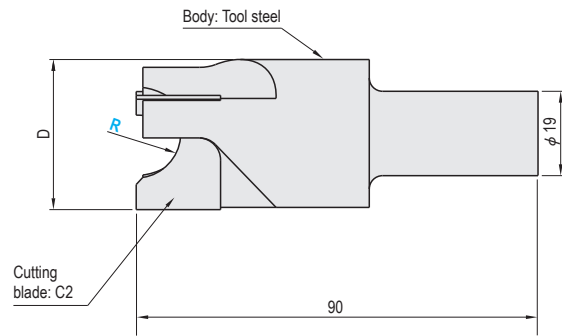
# NOZZLE REPAIR CUTTER

■ Application Repair the rounded part of a nozzle when its tip is crushed.

■ Nozzle Repair Cutter



M-PPNR



Material : Main body Tool steel  
Cutting blade Carbide C2  
Hardness : body 45HRC  
Rotation speed : 50~125 rpm (Recommended: 85 rpm)

D (φ)	Part Number		Unit price
	Type	Tip R	1~2 pcs
35	M-PPNR	10	Quotation
41		15	



Order

Part Number

M-PPNR-10



Days to Ship

Quotation

Please check with our WOS for the purchase order that exceeds the displayed quantity.

■ Image photo



■ How to use

- Fix the nozzle to the main spindle of the lathe and fix the repair cutter to the tailstock quill.
- Set the tailstock closer to the spindle, adjust the rotation speed and manually turn the handle of the tailstock to perform cutting.

\* The photo on the left shows how the nozzle repair cutter is set with respect to the nozzle. This photo is just an example of how they are touched.

■ Notes on handling



- It can be used only for nozzles with steps on the rounded part as shown on the left.
- Check the outline drawing and use after confirming that it fits the nozzle shape.
- After processing, the tip length of the nozzle will be shortened, so injection process adjustment will be necessary.

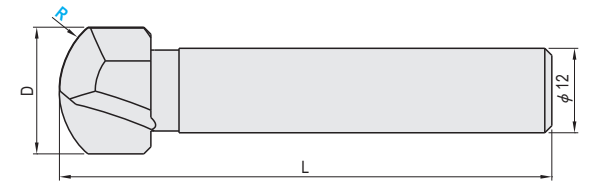
# SPRUE BUSHING R CUTTER

■ Application Remove resin adhered to the rounded part of the sprue bushing.

■ Sprue Bushing R Cutter



M-SPBR



Material: SKH55  
Hardness: 64HRC

D (φ)	L (mm)	Revolution (rpm)		Part Number		Unit price
		Carbon steel	Alloy steel	Type	Tip R	1~3 pcs
18	70	173~280	137~245	M-SPBR	10	Quotation
					10.5	
					11	
					12	
22	75	125~204	102~173	M-SPBR	12.5	Quotation
25					15	
35					16	
35	75	88~142	68~122	M-SPBR	20	Quotation
					21	
					22	

Please check with our WOS for the purchase order that exceeds the displayed quantity.



Order

Part Number

M-SPBR-10



Days to Ship

Quotation

■ How to use

- Fix the sprue bushing to the main spindle of the lathe and fix the sprue bushing R cutter to the tailstock quill.
- Set the tailstock closer to the spindle, adjust the rotation speed, and manually turn the handle of the tailstock to remove resin.

■ Notes on handling

- This product is for resin removal, not cutting.