



DATE MARKED PINS FOR DIE CAST

HOLDERS FOR DATE MARKED PIN

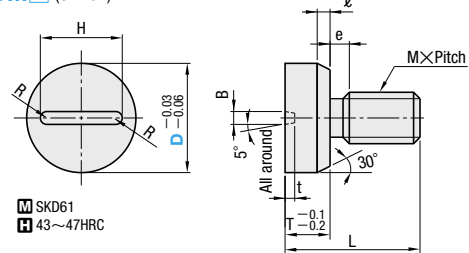
—SMALL DIAMETER TYPE—

Ⓜ Non JIS material definition is listed on P.1351 - 1352

RoHS

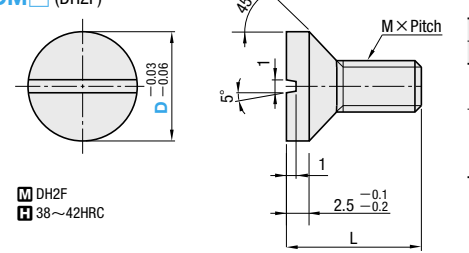



Regular Type
DDM (SKD61)



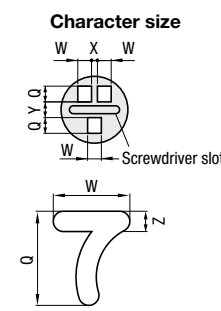
SKD61
43~47HRC

Small Diameter Type
CDM (DH2F)



DH2F
38~42HRC

Character size



Screwdriver slot

Part Number	Character size							
	Type	D	W	Q	X	Y	Z	Depth
DDM	8	1.6	2.0	0.5	2.0	0.45	0.3	
	12	2.5	3.0	1.0	3.0	0.7	0.5	
CDM	6	0.9	1.2	0.5	2.0	0.3	0.3	
	7	1.3	1.6	0.5	2.0	0.4	0.3	
	8	1.6	2.0	0.5	2.0	0.45	0.3	

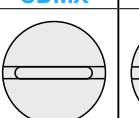
※Angle of lettering engraving 10°




Regular Type

M×Pitch	L	T	ℓ	e	H	B	t	Part Number		U/Price 1~4				
								Type	D	DDMX	DDMY · DDMM · DDMD	DDMP · DDMN	DDMB	
M4×0.7	12	4.2	1.0	1.5	6	1.0	1.0	DDM	8					
M6×1.0	15	5.2	1.2	2	9	1.2	1.2	DDM	12					Quotation

Small Diameter Type


M×Pitch	L	Part Number		U/Price 1~4			
		Type	D	CDMX	CDMY · CDMM · CDMD	CDMP · CDMN	CDMB
M3×0.5	10	CDM	6				
M4×0.7	12	CDM	7				Quotation
M5×0.8	15		8				

Indication mark	Engraving position	None	Year			Month · Day			Free designation type		
			Top row	Top row	Bottom row	Top row	Bottom row	Top/Bottom rows	Top row	Bottom row	Top/Bottom rows
Part Number	Regular Type	DDMX	DDMY	DDMM	DDMD	DDMP	DDMN	DDMB			
	Small Diameter Type	CDMX	CDMY	CDMM	CDMD	CDMP	CDMN	CDMB			
	The driver slot is a through groove with the regular type, a non-through groove with the small diameter type.		15	12	31	AB	C1	A	21		

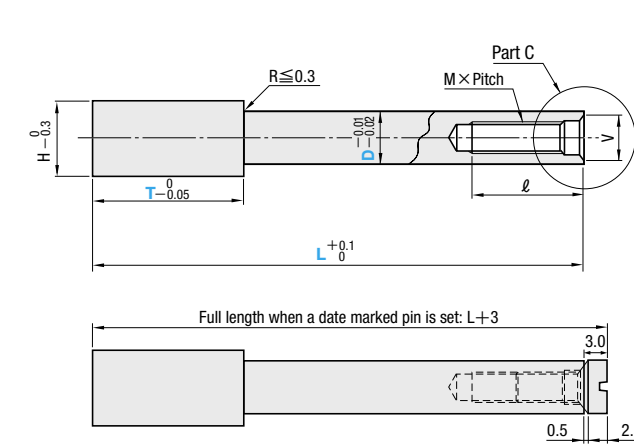
Part Number	Type	Engraving position	Characters for engraving		Order	Part Number	Top row characters	Bottom row characters	
			Regular type	Small diameter type					
DDMX	CDMX	—	None			DDMB12	12	2A	
DDMY	CDMY	Top row	16	for 2016		DDMY 8	12		
DDMM	CDMM	Top row	(Designation possible from September, 2012)						
DDMD	CDMD	Bottom row	(Designation possible from September, 2013)						
DDMP	CDMP	Top row	1	2	3	4	5	6	7
DDMN	CDMN	Bottom row	A	B	C	D	E	F	G
DDMB	CDMB	Top/Bottom rows	H	I	J	K	L	M	N
			O	P	Q	R	S	T	U
			V	W	X	Y	Z		

(Up to 2 characters can be engraved on each row.)

RoHS

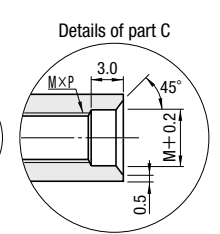


CDH



Full length when a date marked pin is set: L+3

Details of part C



DH2F
38~42HRC


Ⓜ CDH is for use with the small diameter date marked pins for die cast (CDM) only, and cannot be used for the regular type date marked pins (DDM).

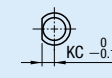

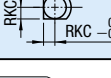
H	M×Pitch	V	ℓ	Part Number		L	T	U/Price
				Type	D			
10	M3×0.5	5	10	CDH	6	0.1mm increments 30.0~150.0	1mm increments 4~20 T ≤ L/2 - 5	Quotation
12	M4×0.7	6	12		7			
13	M5×0.8	7	15		8			

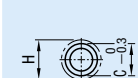
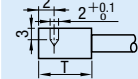
 Order Part Number — L — T
CDH7 — 100.0 — T20

 Price **Quotation**

 Days to Ship **Quotation**

 Alterations Part Number — L — T — (KC · WKC · etc.)
CDH8 — 100.0 — T20 — NC

Alterations	Code	Spec.	1Code
	KC	KC=0.1mm increments D/2 ≤ KC < H/2	Quotation
	WKC	WKC=0.1mm increments D/2 ≤ WKC < H/2	
	RKC	RKC=0.1mm increments D/2 ≤ RKC < H/2	

Alterations	Code	Spec.	1Code
	HC	HC=0.1mm increments D ≤ HC < H In relation to the head diameter tolerance, alteration may create a straight piece with little difference between the head and shaft in diameter.	Quotation
	NC	Dowel hole boring Combination with any other alteration not available.	

ex Example



Using Date Marked Pin without Holder

Use the holder dimensions as reference to prepare a tap and counterbore for using a date marked pin alone without the holder.



Holder + Date Marked Pin

Using the holder makes it easy to perform maintenance work including cleaning and replacement of the date marked pin.

