

STAVAXES®
6F
6面フライス

MILLED PLATES
フライスプレート
—標準タイプ・フリーサイズタイプ—

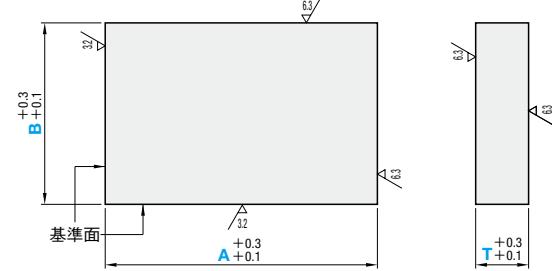
■精度基準

- 基準面直角度 100mmに対し0.015以下
- 板厚平行度 100mmに対し0.05以下
(板厚T) T5~7 T8~15 T16~50
- 平面度 100mmに対し 0.1 0.07 0.05



RoHS

STAVAXFP (標準タイプ)
F-STAVAXFP (フリーサイズタイプ)



●全周糸面取り
M 材質 STAVAXES® G 硬度 27~35HRC
STAVAXES®はウツヘルム株式会社登録商標です。

STAVAXFP 標準タイプ ¥基準単価

型式	A	B	T	5	6	8	10	13	15	20	25	30	35	40	50
10	10	10	10	1,560	1,520	1,470	1,270	1,270	1,290	1,300	1,320	1,350	1,400	1,440	1,520
	20			1,580	1,540	1,490	1,280	1,290	1,310	1,370	1,440	1,500	1,570	1,640	1,730
	40			1,710	1,660	1,610	1,400	1,450	1,510	1,610	1,710	1,800	1,890	2,010	2,190
	60			1,880	1,830	1,780	1,560	1,630	1,720	1,840	1,970	2,120	2,240	2,380	2,620
	80			2,050	2,000	1,940	1,720	1,810	1,900	2,070	2,240	2,420	2,580	2,740	3,060
	100			2,220	2,170	2,110	1,880	1,990	2,110	2,290	2,520	2,720	2,910	3,140	3,490
	125			2,400	2,350	2,290	2,040	2,160	2,290	2,500	2,760	2,990	3,200	3,460	3,850
	150			2,580	2,530	2,470	2,200	2,340	2,490	2,720	2,990	3,200	3,460	3,740	4,150
	180			2,760	2,710	2,650	2,360	2,520	2,690	2,960	3,240	3,500	3,760	4,060	4,490
	200			2,940	2,890	2,830	2,520	2,690	2,880	3,160	3,460	3,720	3,980	4,280	4,730
	250			3,300	3,250	3,190	2,840	3,020	3,210	3,500	3,800	4,060	4,320	4,620	5,090
	300			3,660	3,610	3,550	3,160	3,360	3,560	3,860	4,160	4,420	4,680	4,980	5,470
	350			4,020	3,970	3,910	3,480	3,690	3,900	4,200	4,500	4,760	5,020	5,320	5,830
	400			4,380	4,330	4,270	3,840	4,060	4,270	4,570	4,870	5,130	5,390	5,690	6,220
	20			20	20	20	1,660	1,620	1,570	1,360	1,360	1,370	1,420	1,480	1,570
40		1,910	1,860	1,800			1,590	1,590	1,610	1,670	1,800	1,910	2,030	2,140	2,340
60		2,140	2,090	2,040			1,810	1,810	1,840	1,950	2,100	2,260	2,400	2,580	2,840
80		2,380	2,330	2,270			2,040	2,040	2,070	2,220	2,400	2,600	2,790	2,990	3,350
100		2,620	2,560	2,500			2,270	2,270	2,290	2,470	2,720	2,940	3,180	3,430	3,850
125		2,860	2,810	2,750			2,480	2,480	2,510	2,690	2,960	3,190	3,430	3,680	4,150
150		3,100	3,050	2,990			2,680	2,680	2,710	2,900	3,170	3,400	3,640	3,900	4,390
180		3,340	3,290	3,230			2,900	2,900	2,930	3,130	3,400	3,630	3,870	4,130	4,640
200		3,580	3,530	3,470			3,120	3,120	3,150	3,360	3,630	3,860	4,100	4,360	4,880
250		3,940	3,890	3,830			3,440	3,440	3,470	3,680	3,950	4,180	4,420	4,680	5,220
300		4,300	4,250	4,190			3,760	3,760	3,790	4,000	4,270	4,500	4,740	5,000	5,550
350		4,660	4,610	4,550			4,080	4,080	4,110	4,320	4,590	4,820	5,060	5,320	5,890
400		5,020	4,970	4,910			4,400	4,400	4,430	4,640	4,910	5,140	5,380	5,640	6,230
450		5,380	5,330	5,270			4,720	4,720	4,750	4,960	5,230	5,460	5,700	5,960	6,570
500		5,740	5,690	5,630			5,040	5,040	5,070	5,280	5,550	5,780	6,020	6,280	6,910
40	40	40	40	2,280	2,220	2,170	1,940	1,940	1,970	2,100	2,340	2,580	2,840	3,090	3,470
	60			2,650	2,590	2,530	2,300	2,300	2,330	2,530	2,860	3,190	3,550	3,890	4,420
	80			3,030	2,950	2,890	2,660	2,660	2,690	2,940	3,360	3,780	4,280	4,710	5,390
	100			3,430	3,340	3,280	3,040	3,040	3,080	3,360	3,880	4,390	4,980	5,510	6,340
	125			3,840	3,740	3,680	3,400	3,400	3,440	3,740	4,300	4,810	5,390	5,920	6,770
	150			4,260	4,150	4,090	3,760	3,760	3,790	4,090	4,650	5,160	5,740	6,270	7,140
	180			4,680	4,570	4,510	4,140	4,140	4,170	4,470	5,030	5,540	6,120	6,650	7,540
	200			5,100	4,990	4,930	4,500	4,500	4,530	4,830	5,390	5,900	6,480	7,010	7,910
	250			5,520	5,410	5,350	4,880	4,880	4,910	5,210	5,770	6,280	6,860	7,390	8,300
	300			5,940	5,830	5,770	5,280	5,280	5,310	5,610	6,170	6,680	7,260	7,790	8,720
	350			6,360	6,250	6,190	5,660	5,660	5,690	5,990	6,550	7,060	7,640	8,170	9,120
	400			6,780	6,670	6,610	6,040	6,040	6,070	6,370	6,930	7,440	7,970	8,500	9,470
	450			7,200	7,090	7,030	6,420	6,420	6,450	6,750	7,310	7,820	8,350	8,880	9,870
	500			7,620	7,510	7,450	6,760	6,760	6,790	7,090	7,650	8,160	8,690	9,220	10,230
	60			60	60	60	3,160	3,080	3,020	2,790	2,790	2,830	3,090	3,560	4,010
80		3,690	3,600	3,540			3,300	3,300	3,340	3,670	4,250	4,840	5,540	6,140	7,220
100		4,210	4,100	4,040			3,790	3,790	3,840	4,260	4,960	5,680	6,510	7,260	8,580
125		4,740	4,620	4,560			4,260	4,260	4,300	4,720	5,420	6,250	7,080	7,830	9,270
150		5,260	5,140	5,080			4,740	4,740	4,780	5,200	5,900	6,730	7,560	8,310	9,860
180		5,780	5,660	5,600			5,200	5,200	5,230	5,650	6,350	7,180	8,010	8,760	10,330
200		6,300	6,180	6,120			5,680	5,680	5,710	6,130	6,830	7,660	8,490	9,240	10,830
250		6,820	6,700	6,640			6,160	6,160	6,190	6,610	7,310	8,140	8,970	9,720	11,330
300		7,340	7,220	7,160			6,640	6,640	6,670	7,090	7,790	8,620	9,450	10,200	11,830
350		7,860	7,740	7,680			7,140	7,140	7,170	7,590	8,290	9,120	9,950	10,700	12,350
400		8,380	8,260	8,200			7,640	7,640	7,670	8,090	8,790	9,620	10,450	11,200	12,870
450		8,900	8,780	8,720			8,140	8,140	8,170	8,590	9,290	10,120	10,950	11,700	13,390
500		9,420	9,300	9,240			8,600	8,600	8,630	9,050	9,750	10,580	11,410	12,160	13,870
550		9,940	9,820	9,760			9,080	9,080	9,110	9,530	10,230	11,060	11,890	12,640	14,370
80		80	80	80			4,340	4,230	4,170	3,920	3,920	3,970	4,420	5,160	6,090
	100	4,980			4,860	4,800	4,540	4,540	4,580	5,030	5,770	6,700	7,880	9,350	
	125	5,620			5,490	5,430	5,140	5,140	5,180	5,630	6,370	7,300	8,480	9,950	
	150	6,260			6,130	6,070	5,740	5,740	5,780	6,230	6,970	7,900	9,080	10,550	
	180	6,900			6,770	6,710	6,340	6,340	6,370	6,820	7,560	8,490	9,570	11,040	
	200	7,540			7,410	7,350	6,940	6,940	6,970	7,420	8,160	9,090	10,170	11,640	
	250	8,180			8,050	7,990	7,540	7,540	7,570	8,020	8,760	9,690	10,770	12,240	
	300	8,820			8,690	8,630	8,140	8,140	8,170	8,620	9,360	10,290	11,370	12,840	
	350	9,460			9,330	9,270	8,740	8,740	8,770	9,220	9,960	10,890	11,970	13,440	
	400	10,100			9,970	9,910	9,340	9,340	9,370	9,820	10,560	11,490	12,570	14,040	
	450	10,740			10,610	10,550	9,940	9,940	9,970	10,420	11,160	12,090	13,170	14,640	
	500	11,380			11,250	11,190	10,540	10,540	10,570	11,020	11,760	12,690	13,770	15,240	
	550	12,020			11,890	11,830	11,140	11,140	11,170	11,620	12,360	13,290	14,370	15,840	
	600	12,660			12,530	12,470	11,720	11,720	11,750	12,200	12,940	13,870	14,950	16,420	
	100	100			100	100	5,790	5,640	5,580	5,320	5,320	5,390	6,030	7,140	8,280
125		6,430	6,280	6,220			5,920	5,920	5,990	6,630	7,740	8,880	10,280	11,860	
150		7,070	6,910	6,850			6,500	6,500	6,570	7,210	8,320	9,460	10,860	12,440	
180		7,710	7,550	7,490			7,080	7,080	7,110	7,530	8,230	9,370	10,510	12,080	
200		8,350	8,190	8,130			7,680	7,680	7,710	8,130	8,830	9,970	11,110	12,680	
250		9,000	8,840	8,780			8,280	8,280	8,310	8,730	9,430	10,570	11,710	13,280	
300		9,640	9,480	9,420			8,880	8,880	8,910	9,330	10,030	11,170	12,310	13,880	
350		10,280	10,120	10,060			9,480	9,480	9,510	9,930	10,630	11,770	12,910	14,480	
400		10,920	10,760	10,700			10,080	10,080	10,110	10,530	11,230	12,370	13,510	15,080	
450		11,560	11,400	11,340			10,680	10,680	10,710	11,130	11,830	12,970	14,110	15,680	
500		12,200	12,040	11,980			11,280	11,280	11,310	11,730	12,430	13,570	14,710	16,280	
550		12,840	12,680	12,620			11,880	11,880	11,910	12,330	13,030	14,170	15,310	16,880	
600		13,480	13,320	13,260			12,480	12,480	12,510	12,930	13,630	14,770	15,910	17,480	
650		14,120	13,960</												