

NAK80
6F
6面フライス

MILLED PLATES
フライスプレート
—標準タイプ・フリーサイズタイプ—

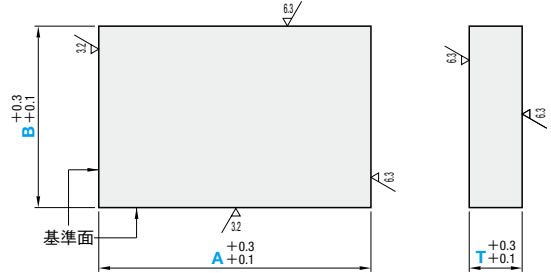
■精度基準

- 基準面直角度 100mmに対し0.015以下
- 板厚平行度 100mmに対し0.05以下 (板厚T) T5~7 T8~15 T16~50
- 平面度 100mmに対し 0.1 0.07 0.05

6面フライス加工

RoHS

NAK80FP (標準タイプ)
F-NAK80FP (フリーサイズタイプ)



■NAK80FP 標準タイプ ¥基準単価

型式	A	B	T	基準単価											
				5	6	8	10	13	15	20	25	30	35	40	50
10	10	10	10	1,360	1,330	1,270	1,240	1,270	1,300	1,330	1,370	1,400	1,430	1,450	1,650
	20			1,430	1,430	1,410	1,410	1,410	1,430	1,440	1,450	1,480	1,550	1,620	1,760
	40			1,460	1,480	1,440	1,410	1,430	1,440	1,470	1,480	1,510	1,580	1,650	1,790
	60			1,570	1,530	1,460	1,410	1,460	1,470	1,500	1,510	1,540	1,620	1,680	1,830
	80			1,670	1,620	1,530	1,490	1,510	1,500	1,530	1,540	1,570	1,650	1,710	1,860
	100			1,690	1,640	1,550	1,500	1,540	1,530	1,560	1,570	1,600	1,680	1,740	1,900
	125			1,450	1,450	1,440	1,410	1,440	1,450	1,460	1,470	1,500	1,570	1,640	1,780
	150			1,460	1,500	1,460	1,410	1,450	1,460	1,490	1,500	1,530	1,600	1,670	1,820
	180			1,590	1,550	1,480	1,410	1,460	1,470	1,520	1,530	1,560	1,640	1,700	1,850
	200			1,690	1,640	1,550	1,510	1,530	1,540	1,570	1,620	1,750	1,840	2,000	2,350
20	10	20	20	1,710	1,660	1,570	1,520	1,570	1,590	1,650	1,680	1,820	1,950	2,480	
	20			2,120	2,100	2,040	1,910	2,070	2,020	2,170	2,170	2,240	2,290	2,470	2,810
	40			2,190	2,160	2,060	1,910	2,070	2,040	2,170	2,230	2,320	2,450	2,720	3,210
	60			2,270	2,190	2,080	1,920	2,100	2,050	2,210	2,470	2,740	2,840	3,160	3,780
	80			2,790	2,640	2,510	2,320	2,510	2,450	2,710	2,970	3,240	2,970	3,230	4,030
	100			1,470	1,520	1,480	1,400	1,450	1,460	1,510	1,520	1,550	1,630	1,690	1,840
	125			1,630	1,580	1,510	1,400	1,490	1,500	1,560	1,570	1,810	1,930	2,090	2,360
	150			1,750	1,710	1,630	1,550	1,600	1,630	1,750	1,890	2,120	2,320	2,490	3,010
	180			1,960	1,910	1,820	1,710	1,810	1,830	1,820	2,090	2,310	2,590	2,720	3,120
	200			2,160	2,100	2,090	1,920	2,090	2,170	2,240	2,510	2,880	2,970	3,100	3,720
40	10	40	40	2,270	2,210	2,200	2,060	2,160	2,240	2,320	2,600	2,960	3,210	4,230	
	20			2,390	2,320	2,300	2,170	2,360	2,350	2,740	3,150	3,520	3,720	4,040	4,940
	40			2,900	2,760	2,770	2,550	2,790	2,930	3,240	3,630	4,160	3,980	4,360	5,310
	60			—	—	—	3,080	3,420	3,760	4,100	4,480	5,170	5,230	5,310	6,090
	80			—	—	—	3,690	4,070	4,280	4,790	5,460	6,180	6,540	7,140	7,540
	100			1,790	1,710	1,520	1,400	1,490	1,560	1,700	1,920	2,240	2,460	2,600	3,140
	125			1,940	1,900	1,760	1,560	1,670	1,770	2,010	2,250	2,610	2,880	3,120	3,710
	150			2,130	2,050	1,910	1,710	1,850	1,980	2,330	2,550	2,970	3,320	3,650	4,290
	180			2,540	2,410	2,150	1,920	2,090	2,250	2,640	2,970	3,440	3,840	4,230	5,030
	200			2,630	2,520	2,280	2,130	2,330	2,510	2,960	3,390	3,920	4,350	4,800	5,760
60	10	60	60	3,050	2,970	2,650	2,340	2,570	2,780	3,330	3,810	4,400	4,940	5,430	6,560
	20			3,210	3,120	2,790	2,550	2,790	3,030	3,690	4,230	4,860	5,510	6,060	7,340
	40			—	—	—	3,080	3,420	3,760	4,100	4,480	5,170	5,230	5,310	6,090
	60			—	—	—	3,690	4,070	4,280	4,790	5,460	6,180	6,540	7,140	7,540
	80			2,670	2,430	2,190	1,590	1,770	1,920	2,250	2,690	3,200	3,570	3,950	4,920
	100			2,810	2,550	2,320	1,820	1,970	2,160	2,610	2,970	3,570	3,960	4,430	5,420
	125			3,190	2,900	2,590	2,120	2,330	2,520	3,150	3,620	4,260	4,800	5,400	6,560
	150			3,590	3,260	2,990	2,430	2,700	2,940	3,690	4,280	5,040	5,630	6,360	7,680
	180			4,040	3,670	3,330	2,940	3,270	3,590	4,430	5,220	5,990	6,800	7,620	9,230
	200			4,760	4,330	3,710	3,450	3,870	4,190	5,160	6,140	6,960	7,970	8,850	10,790
80	10	80	80	4,400	4,880	5,340	6,560	7,710	8,900	10,110	11,150	13,560	15,670		
	20			5,360	5,990	6,600	8,040	9,420	10,920	12,200	13,590	15,760	18,470	21,700	
	40			—	—	—	3,690	4,070	4,440	5,310	6,180	7,140	7,910	8,760	10,590
	60			2,670	2,430	2,190	1,590	1,770	1,920	2,250	2,690	3,200	3,570	3,950	4,920
	80			2,810	2,550	2,320	1,820	1,970	2,160	2,610	2,970	3,570	3,960	4,430	5,420
	100			3,190	2,900	2,590	2,120	2,330	2,520	3,150	3,620	4,260	4,800	5,400	6,560
	125			3,590	3,260	2,990	2,430	2,700	2,940	3,690	4,280	5,040	5,630	6,360	7,680
	150			4,040	3,670	3,330	2,940	3,270	3,590	4,430	5,220	5,990	6,800	7,620	9,230
	180			4,760	4,330	3,710	3,450	3,870	4,190	5,160	6,140	6,960	7,970	8,850	10,790
	200			—	—	—	4,400	4,880	5,340	6,560	7,710	8,900	10,110	11,150	13,560
100	10	100	100	5,360	5,990	6,600	8,040	9,420	10,920	12,200	13,590	15,760	18,470	21,700	
	20			—	—	—	3,690	4,070	4,440	5,310	6,180	7,140	7,910	8,760	10,590
	40			2,670	2,430	2,190	1,590	1,770	1,920	2,250	2,690	3,200	3,570	3,950	4,920
	60			2,810	2,550	2,320	1,820	1,970	2,160	2,610	2,970	3,570	3,960	4,430	5,420
	80			3,190	2,900	2,590	2,120	2,330	2,520	3,150	3,620	4,260	4,800	5,400	6,560
	100			3,590	3,260	2,990	2,430	2,700	2,940	3,690	4,280	5,040	5,630	6,360	7,680
	125			4,040	3,670	3,330	2,940	3,270	3,590	4,430	5,220	5,990	6,800	7,620	9,230
	150			4,760	4,330	3,710	3,450	3,870	4,190	5,160	6,140	6,960	7,970	8,850	10,790
	180			—	—	—	4,400	4,880	5,340	6,560	7,710	8,900	10,110	11,150	13,560
	200			—	—	—	5,360	5,990	6,600	8,040	9,420	10,920	12,200	13,590	15,760
125	10	125	125	3,330	3,690	4,040	4,820	5,580	6,470	7,250	8,010	9,720	11,970		
	20			4,040	4,440	4,860	5,870	6,890	7,910	8,910	9,830	11,170	12,730	15,540	
	40			—	—	—	3,690	4,070	4,440	5,310	6,180	7,140	7,910	8,760	10,590
	60			2,670	2,430	2,190	1,590	1,770	1,920	2,250	2,690	3,200	3,570	3,950	4,920
	80			2,810	2,550	2,320	1,820	1,970	2,160	2,610	2,970	3,570	3,960	4,430	5,420
	100			3,190	2,900	2,590	2,120	2,330	2,520	3,150	3,620	4,260	4,800	5,400	6,560
	125			3,590	3,260	2,990	2,430	2,700	2,940	3,690	4,280	5,040	5,630	6,360	7,680
	150			4,040	3,670	3,330	2,940	3,270	3,590	4,430	5,220	5,990	6,800	7,620	9,230
	180			4,760	4,330	3,710	3,450	3,870	4,190	5,160	6,140	6,960	7,970	8,850	10,790
	200			—	—	—	4,400	4,880	5,340	6,560	7,710	8,900	10,110	11,150	13,560
150	10	150	150	5,360	5,990	6,600	8,040	9,420	10,920	12,200	13,590	15,760	18,470	21,700	
	20			—	—	—	3,690	4,070	4,440	5,310	6,180	7,140	7,910	8,760	10,590
	40			2,670	2,430	2,190	1,590	1,770	1,920	2,250	2,690	3,200	3,570	3,950	4,920
	60			2,810	2,550	2,320	1,820	1,970	2,160	2,610	2,970	3,570	3,960	4,430	5,420
	80			3,190	2,900	2,590	2,120	2,330	2,520	3,150	3,620	4,260	4,800	5,400	6,560
	100			3,590	3,260	2,990	2,430	2,700	2,940	3,690	4,280	5,040	5,630	6,360	7,680
	125			4,040	3,670	3,330	2,940	3,270	3,590	4,430	5,220	5,990	6,800	7,620	9,230
	150			4,760	4,330	3,710	3,450	3,870	4,190	5,160	6,140	6,960	7,970	8,850	10,790
	180			—	—	—	4,400	4,880	5,340	6,560	7,710	8,900	10,110	11,150	13,560
	200			—	—	—	5,360	5,990	6,600	8,040	9,420	10,920	12,200	13,590	15,760
180	10	180	180	3,330	3,690	4,040	4,820	5,580	6,470	7,250	8,010	9,720	11,970		
	20			4,040	4,440	4,860	5,870	6,890	7,910	8,910	9,830	11,170	12,730	15,540	
	40			—	—	—	3,690	4,070	4,440	5,310	6,180	7,140	7,910	8,760	10,590
	60			2,670	2,430	2,190	1,590	1,770	1,920	2,250	2,690	3,200	3,570	3,950	4,920
	80			2,810	2,550	2,320	1,820	1,970	2,160	2,610	2,970	3,570	3,960	4,430	5,420
	100			3,190	2,900	2,590	2,120	2,330	2,520	3,150	3,620	4,260	4,800	5,400	6,560
	125			3,590	3,260	2,990	2,430	2,700	2,940	3,690	4,280	5,040	5,630	6,360	7,680
	150			4,040	3,670	3,330	2,940	3,270	3,590	4,430					