

PX5  
6F6G  
6面サーフェイス

GROUND PLATES

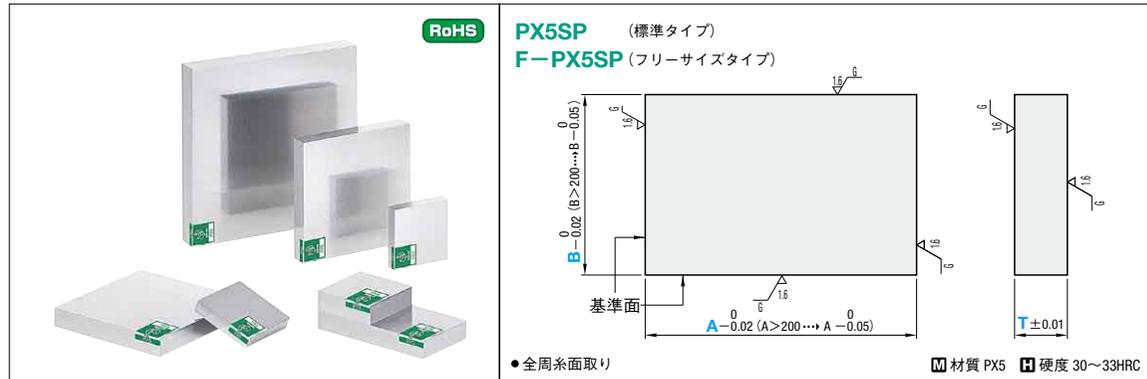
# 研磨プレート

—標準タイプ・フリーサイズタイプ—



- 精度基準
  - 基準面直角度 100mmに対し0.008以下
  - 板厚平行度 100mmに対し0.008以下
  - 平面度
 

	T3.00~10.00	T10.01~20.00	T20.01~40.00	T40.01~50.00
100mmに対し	0.02	0.015	0.01	0.008



## ■PX5SP 標準タイプ ¥基準単価

型式	A	B	T	¥基準単価															
				3	5	6	8	10	13	15	20	25	30	35	40	50			
PX5SP	10	10	10	3,580	3,480	3,340	3,210	2,720	2,750	2,770	2,790	2,820	2,840	2,870	2,900	2,930			
			20	3,600	3,490	3,350	3,230	2,740	2,760	2,780	2,800	2,830	2,860	2,880	2,910	2,940			
			40	3,630	3,530	3,390	3,260	2,760	2,780	2,810	2,830	2,850	2,880	2,900	2,930	2,960			
			60	3,670	3,560	3,410	3,290	2,790	2,810	2,830	2,850	2,880	2,900	2,930	3,010	3,110			
			80	3,690	3,580	3,440	3,310	2,810	2,830	2,850	2,870	2,900	2,920	2,950	3,070	3,130	3,260		
			100	3,720	3,610	3,460	3,340	2,830	2,850	2,870	2,940	3,020	3,090	3,170	3,260	3,390			
	20	10	20	3,620	3,510	3,370	3,240	2,750	2,770	2,790	2,800	2,830	2,860	2,880	2,910	2,940			
			40	3,650	3,540	3,400	3,270	2,770	2,790	2,810	2,830	2,850	2,880	2,910	2,930	3,020			
			60	3,680	3,570	3,430	3,300	2,790	2,810	2,830	2,850	2,880	2,940	3,000	3,070	3,180			
			80	3,710	3,600	3,450	3,330	2,820	2,830	2,850	2,900	2,970	3,050	3,120	3,200	3,340			
			100	3,720	3,610	3,460	3,340	2,830	2,850	2,870	2,940	3,020	3,090	3,170	3,260	3,390			
			125	3,770	3,670	3,520	3,390	2,880	2,900	2,920	2,990	3,070	3,160	3,250	3,340	3,500			
	40	10	150	4,080	3,920	3,770	3,640	3,210	3,230	3,250	3,330	3,420	3,520	3,610	3,710	3,880			
			180	4,490	4,310	4,160	4,030	3,540	3,560	3,590	3,680	3,780	3,880	3,980	4,070	4,250			
			200	4,830	4,640	4,470	4,340	3,820	3,840	3,870	3,970	4,090	4,200	4,310	4,430	4,630			
			250	5,050	4,850	4,680	4,550	4,000	4,020	4,050	4,170	4,290	4,410	4,540	4,680	4,890			
			300	3,680	3,570	3,420	3,300	2,790	2,810	2,830	2,850	2,930	3,020	3,290	3,380	3,530			
			60	3,760	3,650	3,510	3,380	2,870	2,890	2,910	2,990	3,090	3,200	3,510	3,620	3,810			
	60	10	80	3,880	3,780	3,630	3,500	2,990	3,010	3,030	3,120	3,250	3,390	3,730	3,870	4,110			
			100	4,010	3,910	3,750	3,620	3,110	3,130	3,150	3,250	3,410	3,570	3,940	4,110	4,390			
			125	4,310	4,140	4,000	3,840	3,440	3,460	3,480	3,610	3,800	4,000	4,410	4,610	4,940			
			150	4,710	4,520	4,370	4,200	3,770	3,790	3,820	3,960	4,190	4,420	4,880	5,120	5,470			
			180	5,080	4,880	4,720	4,550	4,080	4,110	4,140	4,310	4,570	4,850	5,360	5,640	6,050			
			200	5,340	5,130	4,960	4,790	4,290	4,320	4,350	4,540	4,830	5,130	5,670	5,980	6,440			
	80	10	250	5,150	5,190	5,220	5,450	5,810	6,180	6,830	7,210	7,770	8,250	8,930	9,590				
			300	5,830	5,870	5,910	6,180	6,610	7,040	7,800	8,250	8,930	9,590	10,310	11,070				
			60	3,920	3,870	3,720	3,530	3,020	3,020	3,020	3,100	3,220	3,330	3,650	3,770	4,010			
			80	4,090	3,990	3,830	3,700	3,180	3,180	3,270	3,420	3,570	3,930	4,090	4,430	4,770			
			100	4,240	4,150	3,980	3,850	3,330	3,330	3,330	3,450	3,630	3,820	4,210	4,400	4,770			
			125	4,570	4,390	4,250	4,080	3,690	3,690	3,690	3,820	4,050	4,280	4,730	4,960	5,430			
100	10	150	4,990	4,790	4,640	4,440	4,040	4,040	4,200	4,480	4,750	5,250	5,520	6,070					
		180	5,410	5,200	5,040	4,840	4,400	4,400	4,600	4,920	5,250	5,810	6,140	6,790					
		200	5,690	5,470	5,300	5,100	4,640	4,640	4,860	5,220	5,580	6,190	6,550	7,260					
		250	5,620	5,620	5,620	5,880	6,320	6,770	7,510	7,950	8,840	9,390	10,140	10,910					
		300	6,410	6,410	6,410	6,730	7,260	7,790	8,660	9,180	10,510	11,030	11,960	12,900					
		80	4,280	4,190	4,020	3,890	3,370	3,370	3,490	3,680	3,880	4,290	4,490	4,880					
125	10	100	4,480	4,390	4,210	4,080	3,550	3,550	3,700	3,940	4,440	4,640	4,990	5,370					
		125	4,860	4,670	4,520	4,360	3,960	3,960	4,140	4,430	4,730	5,250	5,550	6,140					
		150	5,330	5,110	4,960	4,760	4,360	4,360	4,570	4,920	5,270	5,870	6,220	6,920					
		180	5,810	5,580	5,420	5,200	4,780	4,780	5,030	5,440	5,870	6,540	6,960	7,790					
		200	6,130	5,890	5,720	5,500	5,060	5,060	5,340	5,790	6,260	6,990	7,450	8,370					
		250	6,190	6,190	6,190	6,530	7,100	7,670	8,570	9,140	10,280	10,850	11,790	12,740					
150	10	300	7,140	7,140	7,140	7,550	8,230	8,910	9,970	10,660	12,010	12,700	13,610	14,540					
		100	4,710	4,630	4,450	4,310	3,780	3,780	3,960	4,250	4,550	5,080	5,370	5,960					
		125	5,150	4,950	4,800	4,630	4,230	4,230	4,450	4,810	5,170	5,780	6,140	6,870					
		150	5,670	5,440	5,290	5,090	4,680	4,680	4,940	5,360	5,800	6,480	6,910	7,770					
		180	6,210	5,960	5,800	5,600	5,160	5,160	5,460	5,970	6,480	7,270	7,780	8,800					
		200	6,570	6,300	6,140	5,940	5,470	5,470	5,810	6,370	6,930	7,790	8,360	9,480					
180	10	250	6,760	6,760	6,760	7,180	7,880	8,570	9,630	10,330	11,720	12,410	13,340	14,280					
		300	7,870	7,870	7,870	8,370	9,210	10,040	11,300	12,130	13,790	14,480	15,420	16,370					
		125	4,720	4,720	4,720	4,990	5,440	5,880	6,590	7,030	7,930	8,870	9,810	10,760					
		150	5,210	5,210	5,210	5,530	6,060	6,590	7,410	7,930	9,090	9,990	11,040	12,090					
		180	5,820	5,820	5,820	6,190	6,820	7,440	8,390	9,010	10,260	11,010	12,260	13,510					
		200	6,210	6,210	6,210	6,630	7,320	8,010	9,040	9,730	11,110	11,800	13,280	14,570					
200	10	250	7,730	7,730	7,730	8,240	9,090	9,950	11,230	12,080	13,790	14,480	15,960	17,440					
		300	9,090	9,090	9,090	9,710	10,730	11,740	13,270	14,290	16,330	17,020	19,060	20,540					
		125	5,750	5,750	5,750	6,130	6,750	7,370	8,320	8,950	10,190	10,880	12,360	13,650					
		150	6,470	6,470	6,470	6,920	7,660	8,400	9,500	10,240	11,720	12,410	14,450	15,740					
		180	6,960	6,960	6,960	7,440	8,270	9,080	10,280	11,100	12,740	13,430	15,470	16,760					
		200	8,690	8,690	8,690	9,300	10,310	11,330	12,820	13,830	15,860	16,550	18,590	20,170					
250	10	300	10,310	10,310	10,310	11,040	12,250	13,460	15,250	16,450	18,870	19,560	22,600	24,390					
		125	7,330	7,330	7,330	7,860	8,740	9,620	10,900	11,780	13,540	14,230	16,270	17,560					
		150	7,900	7,900	7,900	8,480	9,460	10,430	11,830	12,810	14,750	15,440	17,480	18,770					
		180	9,940	9,940	9,940	10,660	11,860	13,070	14,820	16,020	18,440	19,130	21,170	22,460					
		200	11,830	11,830	11,830	12,690	14,130	15,560	17,670	19,100	21,970	22,660	24,700	26,220					
		250	8,530	8,530	8,530	9,170	10,250	11,330	12,870	13,940	16,090	16,780	18,820	20,110					
300	10	300	10,770	10,770	10,770	11,570	12,900	14,230	16,160	17,490	20,150	20,840	22,880	24,170					
		125	12,840	12,840	12,840	13,790	15,380	16,970	19,280	20,860	23,440	24,130	26,170	27,460					
		150	13,720	13,720	13,720	14,710	16,350	18,010	20,430	22,070	24,700	25,390	27,430	28,720					
		180	16,270	16,270	16,270	17,450	19,410	21,370	24,300	26,270	30,190	30,880	32,920	34,210					
		200	19,490	19,490	19,490	20,890	23,240	25,580	29,110	31,460	36,150	36,840	38,880	40,170					
		250	14,710	14,710	14,710	15,700	17,540	19,380	22,310	24,280	27,210	27,900	29,940	31,230					



Order  
注文例

型式	A	B	T
PX5SP	100	100	25
F-PX5SP	250.02	249.98	20.01



Delivery  
出荷日

3 日日出荷



Price  
価格

■数量スライド価格 (1円未満切り捨て) P47

数量区分	標準対応	個別対応 大口
数量	1~4	5~9
値引率	5%	10%

◎表示数量超えはWOSにてご確認ください。



Alterations  
追加工

型式	A	B	T	(CC・AB・TK)
F-PX5SP	250.02	249.98	20.01	AB4

Alterations	標準・フリーサイズに適用		
	C寸法変更	A・B寸法公差変更	T寸法公差変更
Code	CC	AB	TK
Spec.	全周の面取り寸法を変更します。 CC0.5 (C0.5) CC1 (C1)	A・B寸法の公差を変更します。 Code A・B公差 AB1 ±0.01 (±0.01) AB2 ±0.02 (±0.02) AB3 ±0.01 (±0.025) AB4 ±0.02 (±0.05) AB5 ±0.01 (±0.01)	T寸法の公差を変更します。 Code T公差 TK1 ±0.08 TK2 ±0.08 TK3 ±0.02 TK4 ±0.01 (規格公差) TK5 ±0.02
¥/1Code	0	0	