

NAK80
6F6G
6面サーフェイス

HIGH-PRECISION GROUND PLATES
高精度研磨プレート
—フリーサイズタイプ—



■精度基準
●基準面直角度 100mmに対し0.005以下
●板厚平行度 100mmに対し0.005以下
●平面度 (板厚T) T10.00~20.00 T20.01~40.00 T40.01~100.00
0.01 0.008 0.005

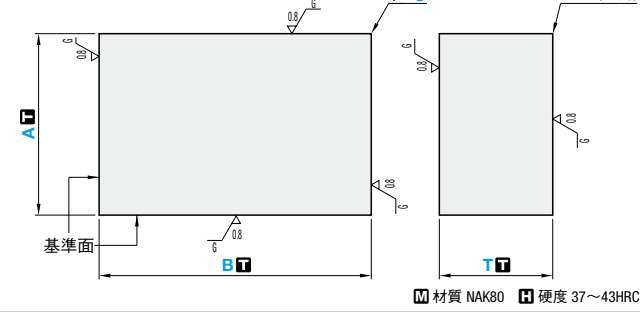


RoHS

NAK80HP
NAK80MP

(公差レンジ 5μm)

(公差レンジ 10μm)



☑材質 NAK80 ☑硬度 37~43HRC

| Type | | 型式 | | | | 指定0.01mm単位 | | | C 選択 |
|-------|-----------------------|----------|----|--------|----|--------------|-----------------------|---|---------|
| 材質 | 公差レンジ | A・B ☑ 公差 | | T ☑ 公差 | | A | B | T | |
| NAK80 | HP (5μm) MP (10μm) | 1G | 6G | 1G | 6G | 10.00~100.00 | 10.00~100.00 (A≦B) | 10.00~100.00 (A≦20.00のとき T≦50.00) | 0 |
| | | 2G | 7G | 2G | 7G | | | | 0.1 |
| | | 3G | 8G | 3G | 8G | | | | 0.5 |
| | | 4G | 9G | 4G | 9G | | | | 1.0 |
| | | 5G | 5G | 5G | 5G | | | | 1.5 |
| | | | | | | | | 2.0 | |

■A・B・T寸共通 ☑公差表

| 公差レンジ | 公差記号 | 1G | 2G | 3G | 4G | 5G | 6G | 7G | 8G | 9G |
|-----------|------|-----------------|------------------|-------------|--------------------|-------------|------------------|-----------------|------------------|-----------------|
| HP : 5μm | 公差 | +0.015 +0.01 | +0.01 +0.005 | +0.005 0 | +0.0025 -0.0025 | 0 -0.005 | -0.005 -0.01 | -0.01 -0.015 | -0.015 -0.02 | -0.02 -0.025 |
| MP : 10μm | 公差 | +0.02 +0.01 | +0.015 +0.005 | +0.01 0 | +0.005 -0.005 | 0 -0.01 | -0.005 -0.015 | -0.01 -0.02 | -0.015 -0.025 | -0.02 -0.03 |



Order
注文例

| 型式 | | | | |
|-------|-------|--------|------|-------------------------------|
| Type | 公差レンジ | A・B 公差 | T 公差 | |
| NAK80 | HP | 1G | 4G | A - B - T - C |
| | | | | 100.00 - 100.00 - 50.00 - 0.5 |

■上記注文例の場合の寸法公差

| A | 公差レンジ HP | B | 公差レンジ HP | T | 公差レンジ HP | C |
|--------|-----------------------|--------|-----------------------|-------|--------------------------|-----|
| 100.00 | 1G +0.015 +0.01 | 100.00 | 1G +0.015 +0.01 | 50.00 | 4G +0.0025 -0.0025 | 0.5 |



Delivery
出荷日

3 日日出荷



Price
価格

■数量スライド価格 (◎1円未満切り捨て) P47

| 数量区分 | 標準対応 | 個別対応大口 | | |
|------|------|--------|-------|------|
| 数量 | 1~4 | 5~9 | 10~19 | 20~ |
| 値引率 | 基準単価 | 5% | 10% | お見積り |

◎表示数量超えはWOSIにてご確認ください。

| 公差レンジ | 価格係数 |
|-------|----------|
| HP | 表中価格×1.0 |
| MP | 表中価格×0.9 |



(公差レンジ MP : 表中価格×0.9) 基準単価算出例

NAK80MP 1G 4G-20.00-20.00-20.00-0.5

7,800円 × 0.9 = 7,020円 → @7,020円 (1円単位切り捨て)
(表中価格) (価格係数)

■フリーサイズタイプ ¥基準単価

| 型式 Type | A | B | T | 10.00 | 20.01 | 30.01 | 40.01 | 50.01 | 60.01 | 70.01 | 80.01 | 90.01 | 90.01 | | | | | | | | |
|--|-------------|--------|--------|--|-------------|--------|--------|--|-------------|--------|--------|--|--------------|--------|--------|--------------|--------|--------|--------|--------|--------|
| | | | | ~20.00 | ~30.00 | ~40.00 | ~50.00 | ~60.00 | ~70.00 | ~80.00 | ~90.00 | ~100.00 | | | | | | | | | |
| NAK80 HP 公差レンジ5μm (表中価格×1.0) | 10.00~20.00 | | | 10.00~20.00 | 7,800 | 8,160 | 8,390 | 8,640 | | | | | | | | | | | | | |
| | | | | 20.01~30.00 | 8,030 | 8,280 | 8,640 | 8,880 | | | | | | | | | | | | | |
| | | | | 30.01~40.00 | 8,160 | 8,390 | 8,880 | 9,110 | | | | | | | | | | | | | |
| | | | | 40.01~50.00 | 8,390 | 8,640 | 9,110 | 9,360 | | | | | | | | | | | | | |
| | | | | 50.01~60.00 | 9,600 | 8,880 | 9,360 | 9,600 | | | | | | | | | | | | | |
| | | | | 60.01~70.00 | 13,200 | 10,800 | 11,040 | 11,270 | | | | | | | | | | | | | |
| | | | | 70.01~80.00 | 13,920 | 10,910 | 11,160 | 11,400 | | | | | | | | | | | | | |
| | | | | 80.01~90.00 | 14,280 | 11,040 | 11,270 | 11,520 | | | | | | | | | | | | | |
| | | | | 90.01~100.00 | 14,640 | 11,270 | 11,520 | 11,760 | | | | | | | | | | | | | |
| | | | | NAK80 MP 公差レンジ10μm (表中価格×0.9) | 20.01~30.00 | | | 20.01~30.00 | 11,490 | 13,200 | 14,040 | 14,280 | 14,510 | 14,760 | 15,000 | 15,230 | 15,480 | | | | |
| 30.01~40.00 | 12,350 | 13,430 | 14,280 | | | | | 14,510 | 14,760 | 15,000 | 15,230 | 15,480 | 15,720 | | | | | | | | |
| 40.01~50.00 | 13,200 | 13,680 | 14,510 | | | | | 14,760 | 15,000 | 15,230 | 15,480 | 15,720 | 15,950 | | | | | | | | |
| 50.01~60.00 | 13,920 | 13,920 | 14,760 | | | | | 15,000 | 15,230 | 15,480 | 15,720 | 15,950 | 16,200 | | | | | | | | |
| 60.01~70.00 | 18,000 | 14,640 | 15,000 | | | | | 15,230 | 15,480 | 15,720 | 15,950 | 16,200 | 16,440 | | | | | | | | |
| 70.01~80.00 | 18,720 | 14,870 | 15,230 | | | | | 15,480 | 15,720 | 15,950 | 16,200 | 16,440 | 16,670 | | | | | | | | |
| 80.01~90.00 | 19,320 | 15,120 | 15,480 | | | | | 15,720 | 15,950 | 16,200 | 16,440 | 16,670 | 16,920 | | | | | | | | |
| 90.01~100.00 | 19,680 | 15,360 | 15,720 | | | | | 15,950 | 16,200 | 16,440 | 16,670 | 16,920 | 17,160 | | | | | | | | |
| NAK80 MP 公差レンジ10μm (表中価格×0.9) | 30.01~40.00 | | | | | | | 30.01~40.00 | 13,200 | 15,000 | 15,230 | 15,480 | 15,720 | 15,950 | 16,200 | 16,440 | 16,670 | | | | |
| | | | | | | | | 40.01~50.00 | 14,040 | 15,230 | 15,480 | 15,720 | 15,950 | 16,200 | 16,440 | 16,670 | 17,750 | | | | |
| | | | | 50.01~60.00 | 14,760 | 15,480 | 15,720 | 15,950 | 16,200 | 16,440 | 16,670 | 16,920 | 18,000 | | | | | | | | |
| | | | | 60.01~70.00 | 19,320 | 15,720 | 15,950 | 16,200 | 16,440 | 16,670 | 16,920 | 17,160 | 18,240 | | | | | | | | |
| | | | | 70.01~80.00 | 19,910 | 15,950 | 16,200 | 16,440 | 16,670 | 16,920 | 17,160 | 17,390 | 19,440 | | | | | | | | |
| | | | | 80.01~90.00 | 20,520 | 16,200 | 16,440 | 16,670 | 16,920 | 17,160 | 17,390 | 17,640 | 19,800 | | | | | | | | |
| | | | | 90.01~100.00 | 20,880 | 16,440 | 16,670 | 16,920 | 17,160 | 17,390 | 17,640 | 17,880 | 20,160 | | | | | | | | |
| | | | | NAK80 MP 公差レンジ10μm (表中価格×0.9) | 40.01~50.00 | | | 40.01~50.00 | 14,510 | 15,480 | 15,950 | 16,310 | 16,920 | 17,280 | 17,750 | 19,080 | 20,630 | | | | |
| | | | | | | | | 50.01~60.00 | 15,230 | 15,720 | 16,310 | 16,670 | 17,280 | 17,750 | 18,240 | 19,440 | 20,990 | | | | |
| | | | | | | | | 60.01~70.00 | 18,110 | 16,800 | 17,030 | 17,390 | 17,750 | 18,240 | 18,720 | 19,800 | 21,240 | | | | |
| 70.01~80.00 | 20,630 | 17,160 | 17,390 | | | | | 17,750 | 18,110 | 18,720 | 19,190 | 20,160 | 21,710 | | | | | | | | |
| 80.01~90.00 | 21,120 | 17,520 | 17,750 | | | | | 18,110 | 18,470 | 19,190 | 19,680 | 20,520 | 21,960 | | | | | | | | |
| 90.01~100.00 | 21,600 | 17,880 | 18,240 | | | | | 19,550 | 19,800 | 20,160 | 20,630 | 20,880 | 22,320 | | | | | | | | |
| NAK80 MP 公差レンジ10μm (表中価格×0.9) | 50.01~60.00 | | | | | | | 50.01~60.00 | 17,640 | 17,750 | 18,470 | 18,830 | 19,080 | 19,550 | 19,910 | 20,270 | 21,840 | | | | |
| | | | | | | | | 60.01~70.00 | 18,360 | 18,240 | 18,830 | 19,190 | 19,550 | 19,910 | 20,270 | 20,630 | 22,200 | | | | |
| | | | | | | | | 70.01~80.00 | 20,040 | 18,600 | 19,190 | 19,550 | 20,040 | 20,270 | 20,760 | 21,120 | 22,430 | | | | |
| | | | | | | | | 80.01~90.00 | 21,600 | 18,960 | 19,550 | 19,910 | 20,520 | 20,630 | 21,120 | 21,600 | 22,920 | | | | |
| | | | | 90.01~100.00 | 22,070 | 19,320 | 19,910 | 20,270 | 20,760 | 20,990 | 21,480 | 21,960 | 23,510 | | | | | | | | |
| | | | | NAK80 MP 公差レンジ10μm (表中価格×0.9) | 60.01~70.00 | | | 60.01~70.00 | 19,680 | 19,800 | 20,270 | 20,760 | 21,350 | 21,710 | 22,200 | 22,680 | 23,040 | | | | |
| | | | | | | | | 70.01~80.00 | 21,710 | 20,160 | 20,760 | 21,240 | 21,710 | 22,200 | 22,560 | 23,150 | 23,640 | | | | |
| | | | | | | | | 80.01~90.00 | 22,320 | 20,630 | 21,240 | 21,600 | 22,200 | 22,560 | 23,040 | 23,640 | 24,000 | | | | |
| | | | | | | | | 90.01~100.00 | 22,680 | 20,990 | 21,600 | 22,070 | 22,560 | 23,040 | 23,400 | 24,000 | 24,590 | | | | |
| | | | | | | | | NAK80 MP 公差レンジ10μm (表中価格×0.9) | 70.01~80.00 | | | 70.01~80.00 | 22,680 | 20,630 | 21,240 | 21,840 | 22,430 | 22,790 | 23,400 | 24,000 | 24,590 |
| 80.01~90.00 | 23,040 | 21,120 | 21,710 | | | | | | | | | 22,200 | 22,790 | 23,400 | 24,000 | 24,590 | 25,200 | | | | |
| 90.01~100.00 | 23,280 | 21,600 | 22,070 | | | | | | | | | 22,680 | 23,280 | 23,870 | 24,480 | 24,950 | 25,560 | | | | |
| NAK80 MP 公差レンジ10μm (表中価格×0.9) | 80.01~90.00 | | | | | | | | | | | 80.01~90.00 | 23,150 | 21,240 | 21,960 | 22,560 | 23,280 | 24,000 | 24,590 | 25,200 | |
| | | | | | | | | | | | | 90.01~100.00 | 23,510 | 21,600 | 22,200 | 22,790 | 23,510 | 24,230 | 24,950 | 25,670 | |
| | | | | | | | | | | | | NAK80 MP 公差レンジ10μm (表中価格×0.9) | 90.01~100.00 | | | 90.01~100.00 | 23,760 | 22,320 | 22,790 | 23,510 | 24,230 |
| | | | | | | | | | | | | | | | | | | | | | |

スチールプレート