

NAK55
6F6G
6面サーフェイス

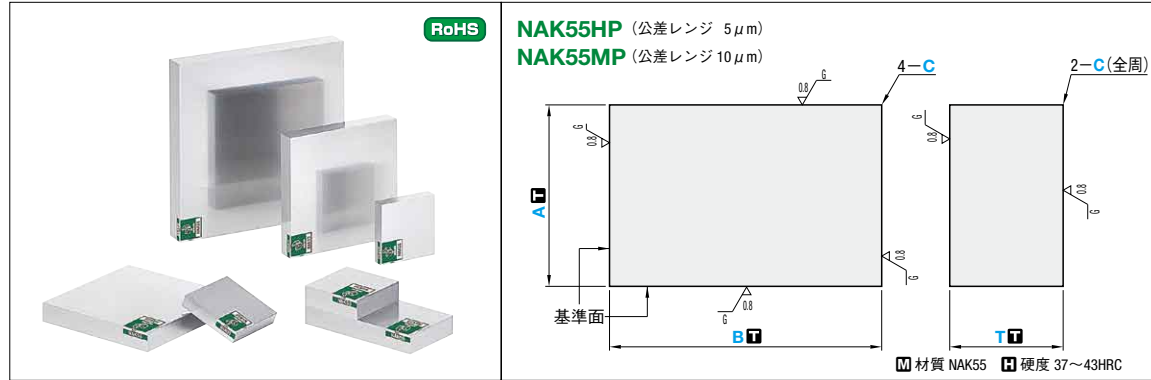
HIGH-PRECISION GROUND PLATES
高精度研磨プレート
-フリーサイズタイプ-



■精度基準

- 基準面直角度 100mmに対し0.005以下
- 板厚平行度 100mmに対し0.005以下
- 平面度 (板厚T) T10.00~20.00 T20.01~40.00 T40.01~100.00

0.01 0.008 0.005



型式		指定0.01mm単位				C 選択		
Type	公差レンジ	A・B 公差		T 公差		A	B	T
NAK55	HP (5μm) MP (10μm)	1G	6G	1G	6G	10.00~100.00	10.00~100.00 (A≤B)	10.00~100.00 (A≤20.00のとき T≤50.00)
		2G	7G	2G	7G			
		3G	8G	3G	8G			
		4G	9G	4G	9G			
		5G	5G	5G	5G			

■A・B・T寸共通 T 公差表

公差レンジ	公差記号	1G	2G	3G	4G	5G	6G	7G	8G	9G
HP : 5μm	公差	+0.015 +0.01	+0.01 +0.005	+0.005 0	+0.0025 -0.0025	0 -0.005	-0.005 -0.01	-0.01 -0.015	-0.015 -0.02	-0.02 -0.025
MP : 10μm	公差	+0.02 +0.01	+0.015 +0.005	+0.01 0	+0.005 -0.005	0 -0.01	-0.005 -0.015	-0.01 -0.02	-0.015 -0.025	-0.02 -0.03

Order 注文例

Type	公差レンジ	A・B公差	T公差	A	B	T	C
NAK55	HP	1G	4G	100.00	100.00	50.00	0.5

■上記注文例の場合の寸法公差

A	公差レンジHP 1G	B	公差レンジHP 1G	T	公差レンジHP 4G	C
100.00	+0.015 +0.01	100.00	+0.015 +0.01	50.00	+0.0025 -0.0025	0.5

Delivery 出荷日 3 日目出荷



■数量スライド価格 (1円未満切り捨て) P47

数量区分	標準対応	個別対応 大口		
数量	1~4	5~9	10~19	20~
値引率	標準単価	5%	10%	お見積り

◎表示数量超えはWOSにてご確認ください。

公差レンジ	価格係数
HP	表中価格 × 1.0
MP	表中価格 × 0.9

ex (公差レンジ MP : 表中価格 × 0.9) 基準単価算出例
NAK55MP 1G 4G - 20.00 - 20.00 - 20.00 - 0.5
 7,310円 × 0.9 = 6,579円 → @6,570円 (1円単位切り捨て)
 (表中価格) (価格係数)

■フリーサイズタイプ ¥基準単価

型式 Type	A	B	T	10.00	20.01	30.01	40.01	50.01	60.01	70.01	80.01	90.01			
				~20.00	~30.00	~40.00	~50.00	~60.00	~70.00	~80.00	~90.00	~100.00			
NAK55 HP 公差レンジ5μm (表中価格×1.0)	10.00~20.00	10.00~20.00	10.00~20.00	7,310	7,650	7,870	8,100								
			20.01~30.00	7,540	7,760	8,100	8,320								
			30.01~40.00	7,650	7,870	8,320	8,550								
			40.01~50.00	7,870	8,100	8,550	8,770								
			50.01~60.00	9,000	8,320	8,770	9,000								
			60.01~70.00	12,370	10,120	10,350	10,570								
			70.01~80.00	13,050	10,240	10,460	10,690								
			80.01~90.00	13,390	10,350	10,570	10,800								
			90.01~100.00	13,720	10,570	10,800	11,020								
	20.01~30.00	20.01~30.00	20.01~30.00	10,780	12,370	13,160	13,390	13,610	13,840	14,060	14,290	14,510			
			30.01~40.00	11,590	12,600	13,390	13,610	13,840	14,060	14,290	14,510	14,740			
			40.01~50.00	12,370	12,820	13,610	13,840	14,060	14,290	14,510	14,740	14,960			
			50.01~60.00	13,050	13,050	13,840	14,060	14,290	14,510	14,740	14,960	15,190			
			60.01~70.00	16,870	13,720	14,060	14,290	14,510	14,740	14,960	15,190	15,410			
			70.01~80.00	17,550	13,950	14,290	14,510	14,740	14,960	15,190	15,410	15,640			
			80.01~90.00	18,110	14,170	14,510	14,740	14,960	15,190	15,410	15,640	15,860			
			90.01~100.00	18,450	14,400	14,740	14,960	15,190	15,410	15,640	15,860	16,090			
			30.01~40.00	30.01~40.00	30.01~40.00	12,370	14,060	14,290	14,510	14,740	14,960	15,190	15,410	15,640	16,220
40.01~50.00	13,160	14,290			14,510	14,740	14,960	15,190	15,410	15,640	16,650				
50.01~60.00	13,840	14,510			14,740	14,960	15,190	15,410	15,640	15,860	16,870				
60.01~70.00	18,110	14,740			14,960	15,190	15,410	15,640	15,860	16,090	17,100				
70.01~80.00	18,670	14,960			15,190	15,410	15,640	15,860	16,090	16,310	18,220				
80.01~90.00	19,240	15,190			15,410	15,640	15,860	16,090	16,310	16,540	18,560				
90.01~100.00	19,570	15,410			15,640	15,860	16,090	16,310	16,540	16,760	18,900				
40.01~50.00	40.01~50.00	40.01~50.00			13,610	14,510	14,960	15,300	15,860	16,200	16,650	17,890	19,350		
		50.01~60.00			14,290	14,740	15,300	15,640	16,200	16,650	17,100	18,220	19,690		
		60.01~70.00	16,990	15,750	15,970	16,310	16,650	17,100	17,550	18,000	20,360				
		70.01~80.00	19,350	16,090	16,310	16,650	16,990	17,320	18,000	18,450	20,590				
		80.01~90.00	19,800	16,420	16,650	16,990	17,320	18,000	18,450	19,240	20,920				
		90.01~100.00	20,250	16,760	17,100	18,340	18,560	18,900	19,350	19,570	20,920				
		50.01~60.00	50.01~60.00	50.01~60.00	16,540	16,650	17,320	17,660	17,890	18,340	18,670	19,010	20,470		
				60.01~70.00	17,210	17,100	17,660	18,000	18,340	18,670	19,010	19,350	20,810		
				70.01~80.00	18,790	17,440	18,000	18,340	18,790	19,010	19,460	19,800	21,040		
80.01~90.00	20,250			17,770	18,340	18,670	19,240	19,350	19,800	20,250	21,490				
90.01~100.00	20,700			18,110	18,670	19,010	19,460	19,690	20,140	20,590	22,050				
60.01~70.00	60.01~70.00			60.01~70.00	18,450	18,560	19,010	19,460	20,020	20,360	20,810	21,260	21,600		
				70.01~80.00	20,360	18,900	19,460	19,910	20,360	20,810	21,150	21,710	22,160		
				80.01~90.00	20,920	19,350	19,910	20,250	20,810	21,150	21,600	22,160	22,500		
				90.01~100.00	21,260	19,690	20,250	20,700	21,150	21,600	21,940	22,500	23,060		
		70.01~80.00	70.01~80.00	70.01~80.00	21,260	19,350	19,910	20,470	21,040	21,370	21,940	22,500	23,060		
				80.01~90.00	21,600	19,800	20,360	20,810	21,370	21,940	22,500	23,060	23,620		
				90.01~100.00	21,820	20,250	20,700	21,260	21,820	22,390	22,950	23,400	23,960		
				80.01~90.00	80.01~90.00	80.01~90.00	21,710	19,910	20,590	21,150	21,820	22,500	23,060	23,620	24,070
						90.01~100.00	22,050	20,250	20,810	21,370	22,050	22,720	23,400	24,070	24,750
90.01~100.00	22,270					20,920	21,370	22,050	22,720	23,400	24,070	24,750	25,760		

スチールプレート