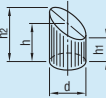

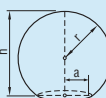
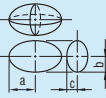
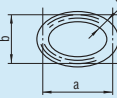

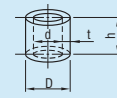
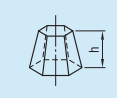
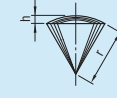
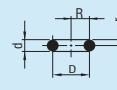

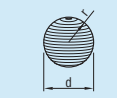
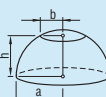
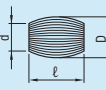


# [TECHNICAL DATA] CALCULATION OF CUBIC VOLUME AND MATERIAL PHYSICAL PROPERTIES

3D shape	Volume V
	$V = \frac{\pi}{4} d^2 h$ $= \frac{\pi}{4} d^2 \left( \frac{h_1 + h_2}{2} \right)$
	$V = \frac{h}{3} A = \frac{h}{6} \pi r^2 n$ <p>A=Bottom surface area r=Radius of inscribed circle a=Length of 1 side of regular polygon n=Number of regular polygon sides</p>
	$V = \frac{\pi}{3} h^2 (3r - h)$ $= \frac{\pi}{6} h (3a^2 + h^2)$ <p>a is the radius.</p>
	$V = \frac{4}{3} \pi abc$ <p>In the case of a rotating ellipsoidal body (b=c):</p> $V = \frac{4}{3} \pi ab^2$

3D shape	Volume V
	$V = \frac{\pi^2}{4} d^2 \sqrt{\frac{a^2 + b^2}{2}}$
	$V = \frac{\pi}{4} d^2 \left( \ell + \ell' \frac{d}{3} \right)$
	$V = \frac{\pi}{4} h (D^2 - d^2)$ $= \pi th (D - t)$ $= \pi th (d + t)$
	$V = \frac{h}{3} (A + a + \sqrt{Aa})$ <p>A, a=Surface area of each end</p>

3D shape	Volume V
	$V = \frac{2}{3} \pi r^2 h$ $= 2.0944r^2 h$
	$V = 2 \pi^2 R r^2$ $= 19.739Rr^2$ $= \frac{\pi^2}{4} D d^2$ $= 2.4674Dd^2$
	$V = \frac{\pi}{3} r^2 h$ $= 1.0472r^2 h$
	$V = \frac{4}{3} \pi r^3 = 4.1888r^3$ $= \frac{\pi}{6} d^3 = 0.5236d^3$

3D shape	Volume V
	$V = \frac{\pi}{6} h (3a^2 + 3b^2 + h^2)$
	<p>When curve has circumference that is an arc:</p> $V = \frac{\pi}{12} D^2 (2D^2 + d^2)$ <p>When curve has circumference that is a parabola:</p> $V = 0.209\ell (2D^2 d + 1/4d^3)$

## Physical properties of metal materials

Material	Density [g/cm <sup>3</sup> ]	Young's modulus E [kgf/mm <sup>2</sup> ]	Coefficient of thermal expansion (10 <sup>-6</sup> /°C)
Soft steel	7.85	21000	11.7
SKD11	7.85	21000	11.7
Powdered high-speed steel (HAP40)	8.07	23300	10.1
Carbide V30	14.1	56000	6.0
Cast iron	7.3	7500 ~ 10500	9.2 ~ 11.8
SUS304	8.0	19700	17.3
Oxygen-free copper C1020	8.9	11700	17.6
6/4 brass C2801	8.4	10300	20.8
Aluminum A1100	2.7	6900	23.6
Duralumin A7075	2.8	7200	23.6
Titanium	4.5	10600	8.4

1kgf/mm<sup>2</sup> = 9.80665×10<sup>8</sup> Pa

## Finding the weight

Weight W [g] = Volume [cm<sup>3</sup>] × Density

[Example] Material: Soft steel  
Weight when D=φ16 and L=50 mm is found as follows.

$$W = \frac{\pi}{4} D^2 \times L \times \text{Density}$$

$$= \frac{\pi}{4} \times 1.6^2 \times 5 \times 7.85$$

$$\approx 79 \text{ [g]}$$

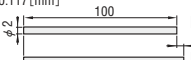
## Finding dimensional changes resulting from thermal expansion

Example: Material: SKD11

Example: The amount of dimensional change  $\delta$  which occurs when a pin of D=φ2, L=100 mm is heated to 100°C is the following.

$\delta$  = Coefficient of thermal expansion × Total length × Temperature change

$$= 11.7 \times 10^{-6} \times 100 \text{ mm} \times 100 \text{ °C}$$

$$= 0.117 \text{ [mm]}$$


## Finding dimensional changes resulting from Young's modulus E

Example: Find strain  $\lambda$  when load P=1000 kgf is applied to a φ10×L60 pin. (Material: SKD11)

$$E = \frac{PL}{\Delta L}$$

$$\lambda = \frac{PL}{AE} = \frac{1000 \times 60}{78.5 \times 21000}$$

$$\approx 0.036 \text{ mm}$$

Cross-section area  $A = \frac{\pi}{4} D^2 = 78.5$

