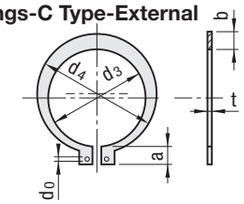
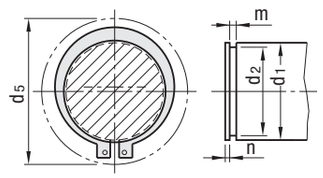
[Technical Data]
Retaining Ring-C Type
Excerpts from JIS B 2804(2001)

1. Retaining Rings-C Type-External



The hole with diameter d0 should be positioned to protrude out of the groove when the retaining ring is inserted in the shaft.



d5 is the max. outer diameter when the retaining ring is fitted onto the shaft.

Retaining Rings-C Type-External Unit:mm

Nominal(1)	Retaining Rings							Applicable Shaft(Reference)						
	d3		t		b	a	d0	d5	d1	d2		m		n
	Reference Dimension	Tolerance	Reference Dimension	Tolerance	(Approx.)	(Approx.)	(Min.)			Reference Dimension	Tolerance	Reference Dimension	Tolerance	(Min.)
10	9.3	±0.15	1	±0.05	1.6	3	1.2	17	10	9.6	0 −0.09	1.15	+0.14 0	1.5
(11)	10.2				1.8	3.1		18	11	10.5	0 −0.11			
12	11.1	±0.18			1.8	3.2	1.5	19	12	11.5				
(13)	12				1.8	3.3		20	13	12.4				
14	12.9				2	3.4	1.7	22	14	13.4				
15	13.8				2.1	3.5		23	15	14.3				
16	14.7				2.2	3.6		24	16	15.2				
17	15.7				2.2	3.7		25	17	16.2				
18	16.5		1.2	±0.06	2.6	3.8		26	18	17		1.35		
(19)	17.5				2.7	3.8	2	27	19	18				
20	18.5	±0.2			2.7	3.9		28	20	19	0 −0.21			
(21)	19.5				2.7	4		30	21	20				
22	20.5				2.7	4.1		31	22	21				
(24)	22.2				3.1	4.2		33	24	22.9				
25	23.2				3.1	4.3		34	25	23.9				
(26)	24.2				3.1	4.4		35	26	24.9				
28	25.9		1.6(2)		3.1	4.6		38	28	26.6		1.75		
(29)	26.9				3.5	4.7		39	29	27.6				
30	27.9				3.5	4.8		40	30	28.6				
32	29.6				3.5	5	2.5	43	32	30.3	0 −0.25			
(34)	31.5	±0.25			4	5.3		45	34	32.3				
35	32.2				4	5.4		46	35	33				
(36)	33.2		1.8	±0.07	4	5.4		47	36	34		1.95		2
(38)	35.2				4.5	5.6		50	38	36				
40	37	±0.4			4.5	5.8		53	40	38				
(42)	38.5				4.5	6.2		55	42	39.5				
45	41.5				4.8	6.3		58	45	42.5				
(48)	44.5				4.8	6.5		62	48	45.5				
50	45.8		2		5	6.7		64	50	47		2.2		
(52)	47.8				5	6.8		66	52	49				
55	50.8	±0.45			5	7		70	55	52	0 −0.3			
(56)	51.8				5	7		71	56	53				
(58)	53.8				5.5	7.1		73	58	55				
60	55.8				5.5	7.2		75	60	57				
(62)	57.8				5.5	7.2		77	62	59				
(63)	58.8				5.5	7.3		78	63	60				
65	60.8		2.5	±0.08	6.4	7.4		81	65	62		2.7		2.5
(68)	63.5				6.4	7.8		84	68	65				
70	65.5				6.4	7.8		86	70	67				
(72)	67.5				7	7.9		88	72	69				
75	70.5				7	7.9		92	75	72				
(78)	73.5				7.4	8.1		95	78	75				
80	74.5				7.4	8.2		97	80	76.5				

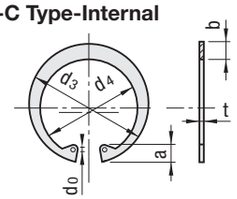
Note(1): Priority should be given to values not in ( ). A value in ( ) may be used if necessary.

Note(2): Thickness(t)=1.6mm, may be kept at 1.5mm for the time being. m should be 1.65mm.

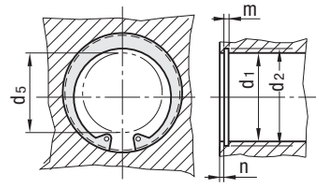
Reference 1.The minimum width of the ring of the retaining ring should be less than the plate thickness t.
2.The recommended dimensions of the applicable shaft are given here for reference.
3.d4 (mm) should preferably be equal to d4=d3+(1.4~1.5)b.

Reference The thickness t, conforms to the Japan Spring Manufactures Association Standard, JSMA No. 6-1976 (steel belt for a spring).

2. Retaining Rings-C Type-Internal



The hole with diameter d0 should be positioned to protrude out of the groove when the retaining ring is inserted in the hole.



d5 is the minimum diameter of the internal circumference when the retaining ring is fitted.

Retaining Rings-C Type-Internal Unit:mm

Nominal(1)	Retaining Rings							Applicable Shaft(Reference)						
	d3		t		b	a	d0	d5	d1	d2		m		n
	Reference Dimension	Tolerance	Reference Dimension	Tolerance	(Approx.)	(Approx.)	(Min.)			Reference Dimension	Tolerance	Reference Dimension	Tolerance	(Min.)
10	10.7	±0.18	1	±0.05	1.8	3.1	1.2	3	10	10.4	+0.11 0	1.15	+0.14 0	1.5
11	11.8				1.8	3.2		4	11	11.4				
12	13				1.8	3.3	1.5	5	12	12.5				
(13)	14.1				1.8	3.5		6	13	13.6				
14	15.1				2	3.6	1.7	7	14	14.6				
15	16.2				2	3.6		8	15	15.7				
16	17.3				2	3.7		8	16	16.8				
(17)	18.3	±0.2	1.2	±0.06	2	3.8		9	17	17.8		1.35		
18	19.5				2.5	4		10	18	19	+0.21 0			
19	20.5				2.5	4	2	11	19	20				
20	21.5				2.5	4		12	20	21				
(21)	22.5				2.5	4.1		12	21	22				
22	23.5				2.5	4.1		13	22	23				
(24)	25.9				2.5	4.3		15	24	25.2				
25	26.9				3	4.4		16	25	26.2				
(26)	27.9				3	4.6		16	26	27.2				
28	30.1		1.6(2)		3	4.6		18	28	29.4		1.75		
30	32.1				3	4.7		20	30	31.4	+0.25 0			
32	34.4				3.5	5.2	2.5	21	32	33.7				
(34)	36.5	±0.25			3.5	5.2		23	34	35.7				
35	37.8				3.5	5.2		24	35	37				
(36)	38.8				3.5	5.2		25	36	38				
37	39.8				3.5	5.2		26	37	39				
(38)	40.8				4	5.3		27	38	40				
40	43.5	±0.4	1.8	±0.07	4	5.7		28	40	42.5		1.95		2
42	45.5				4	5.8		30	42	44.5				
45	48.5				4.5	5.9		33	45	47.5				
47	50.5	±0.45	2		4.5	6.1		34	47	49.5				
(48)	51.5				4.5	6.2		35	48	50.5	+0.3 0	2.2		
50	54.2				4.5	6.5		37	50	53				
52	56.2				5.1	6.5		39	52	55				
55	59.2				5.1	6.5		41	55	58				
(56)	60.2				5.1	6.6		42	56	59				
(58)	62.2				5.1	6.8		44	58	61				
60	64.2				5.5	6.8		46	60	63				
62	66.2				5.5	6.9		48	62	65				
(63)	67.2				5.5	6.9		49	63	66				
(65)	69.2		2.5	±0.08	5.5	7		50	65	68		2.7		2.5
68	72.5				6	7.4		53	68	71				
(70)	74.5				6	7.4		55	70	73				
72	76.5				6.6	7.4		57	72	75				
75	79.5				6.6	7.8		60	75	78				
(78)	82.5	±0.55			6.6	8		62	78	81	+0.35 0			
80	85.5				7	8		64	80	83.5				

Note(1) : Priority should be given to values not in( ). A value in( )may be used if necessary.

Note(2): Thickness(t)=1.6mm, may be kept at 1.5mm for the time being. m should be 1.65mm.

Reference 1. The minimum width of the ring of the retaining ring should be less than the plate thickness t.
2. The recommended dimensions of the applicable shaft are given here for reference.
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