

NAAMS STANDARD FLYING CAM UNITS

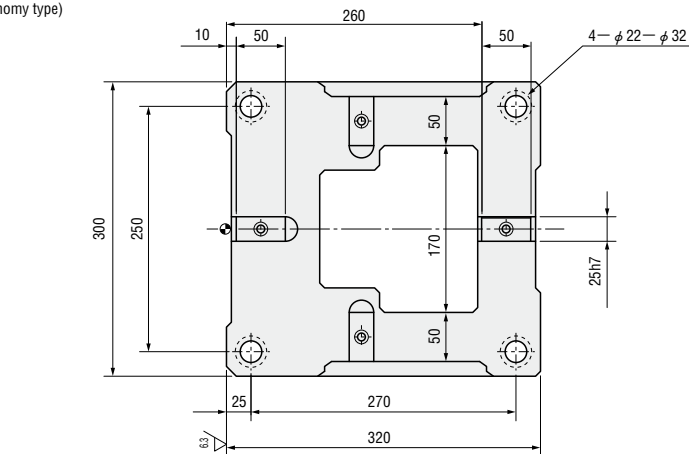
—MGFNS · MEFNS—

CAM DIAGRAM

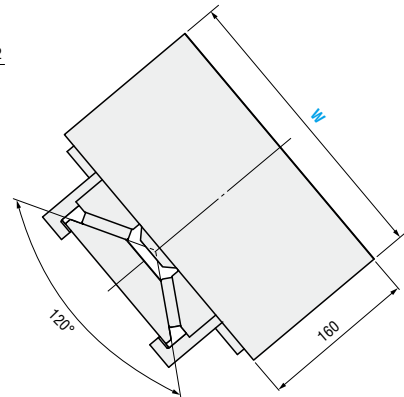
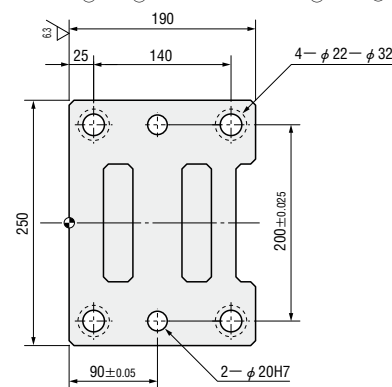
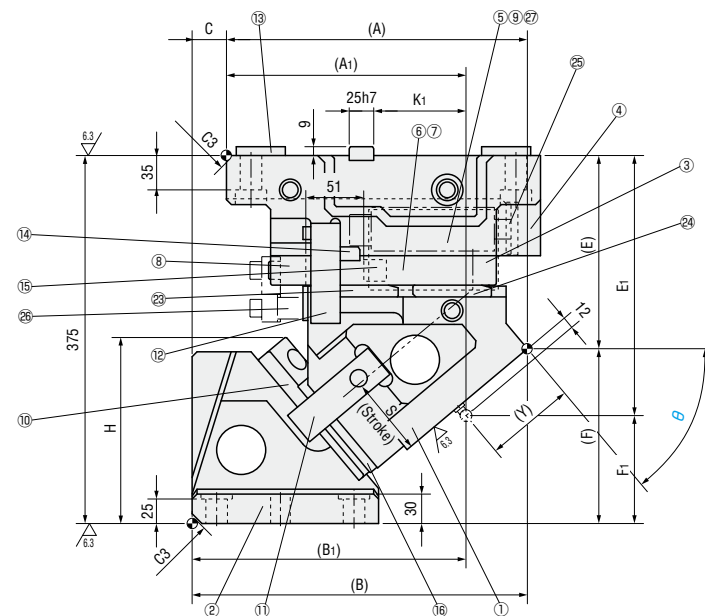
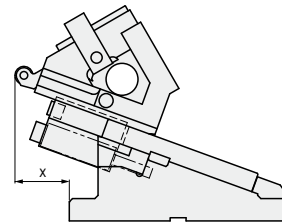
P.1307

MGFNS300/400 ($\theta=50-60$)
MEFNS300/400 ($\theta=50-60$)

(Economy type)



Rear removal space



Components table P.1311

W	θ	A	A ₁	B	B ₁	C	E	E ₁	F	F ₁	H	K ₁	Y	x
300 400	50	306.63	244.08	341.63	279.08	35	196.84	265	178.16	110	193.1	94	91.73	131
	55	277.93	219.29	362.93	304.29	85	229.29	285	145.71	90	190.7	86.5	79.99	169
	60	286.45	216.29	371.45	301.29		245.64	300	129.36	75	195.6	79	87.94	163

Slide Stroke S	Working force KN (tonf)	Total weight kg		Catalog No.	W	θ	Spring Code
		W=300	W=400				
79.3	451.1 (46.0)	122.5	127.7	MGFNS MEFNS (Economy type)	300 400	50	GK ISO NGK NISO
88.9		130.9	135.9			55	
102.0		135.3	140.4			60	

Spring type

Spring Code	Spring specification	Spring load N (kgf)			Remarks	
		θ	Preload	5mm before bottom dead center		
GK	K500—80	—	—	—	10668(1088)	Gas spring (Equivalent to KALLER)
ISO	$\phi 50 \times 203$	50	1314(134.0)	7595(774.5)	8015(817.3)	Coil spring (Constant=65.7N/mm)
		55		7634(778.5)		
		60		7687(783.8)		
NGK	—	—	—	—	—	Without gas spring
NISO	—	—	—	—	—	Without coil spring



Order

Catalog No. **MGFNS** W **400** - θ **60** - Spring Code **ISO**



Alterations

Catalog No. **MGFNS** W **300** - θ **50** - Spring Code **GK** - (N · NF) **NF**



Days to Ship

Quotation



Price

Quotation

Alterations	Code	Spec.
	N	Add dowel hole Add 2 dowel holes ($\phi 16H7$) on cam holder.
	NF	No nitrogen is filled into gas spring. Only for GK.