

JECTOR BLOCK PUNCH BLANKS

RoHS

M □	Catalog No.			
	Tapped	With key groove	Single flange	Double flanges
Equivalent to SKD11 60 ~ 63HRC	HJMB	HJKB	HJFB	HJWB



Tapped HJMB

Single flange HJFB

With key groove HJKB

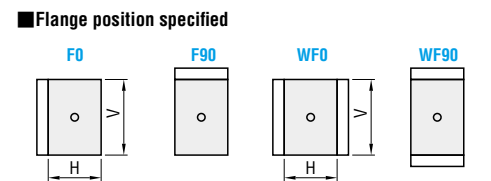
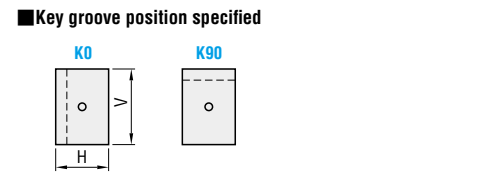
Double flanges HJWB

⊕ The d₃ hole may be on the H side in some cases.
⊕ Details of key groove
⊕ Details of flange

Catalog No. Type	H	V	0.1mm increments								L	T	d ₁ × S			d ₂	d ₃	M	ℓ	U
			6	8	10	13	16	20	22	25			28	30	L=40					
Tapped HJMB	6	○	○	○	○	○	○	○	○	○	40	T ≥ 20	0.7 × 15	0.7 × 20	2.6	1.0	4	1.0	1.0	
	8	○	○	○	○	○	○	○	○	○			1.1 × 15	1.1 × 27						3.4
With key groove HJKB	10		○	○	○	○	○	○	○	○	50	T ≥ 20	1.5 × 15	1.5 × 28	4.4	1.5	6	12	1.5	
	13		○	○	○	○	○	○	○	○			1.8 × 15	1.8 × 28						8
Single flange HJFB	16				○	○	○	○	○	○	60	T ≥ 20			4.4	1.5	8	12	1.5	
	20				○	○	○	○	○	2.8 × 17			2.8 × 24	2.8 × 36						
Double flanges HJWB	22						○	○	○	○	70	T ≥ 20			4.4	1.5	8	12	1.5	
	25						○	○	○											

Order

Catalog No.	V	H	L	0.1mm increments	K·F·WF
HJMB	08	06	70	T ≥ 20	
HJKB	25	20	80	T30.5	K0
HJFB	13	10	60		F90
HJWB	13	10	60		WF90



Alterations Catalog No. V H L(LC) T K·F·WF (HC·TC·TKC, etc.)
HJKB 28 20 LC65.5 T20.5 K0

Alteration	Code	Spec.	1Code
Alterations to full length	LC	Full length change 33 ≤ LC < 0.1 0.1mm increments ⊕ S dimension is shortened by (L-LC).	
Alterations to key groove	TKC	Key groove position tolerance T $_{-0.05}^0 \Rightarrow \text{ }_{-0.02}^0$	Quotation
	RTC	Key groove position tolerance T $_{-0.05}^0 \Rightarrow \text{ }_{0}^{+0.05}$	
Alterations to flange	HC	Flange width change 0 ≤ HC < 1.5 0.1mm increments	Quotation
	TC	Flange thickness change 3.5 ≤ TC < 5 0.1mm increments (if combined with TKC, 0.01mm increments can be selected.) ⊕ Full length L is shortened by (5-TC). If combined with LC, full length is equal to LC.	
	TKC	Flange tolerance T $_{0}^{+0.2} \Rightarrow \text{ }_{0}^{+0.02}$	
	TKM	Flange tolerance change T $_{0}^{+0.2} \Rightarrow \text{ }_{-0.02}^0$	

Alteration	Code	Spec.	1Code
Alterations to shape	CC	Chamfering to four corners of shank The four corners of shank are chamfered to C0.5.	
	CCP	Chamfering to one corner of shank (for error prevention) One corner of shank is chamfered to C1.0. Can be used if distances a and b from tip corners to shank meet the following conditions. a + b ≥ 1.3	Quotation
	CCP	Tip corner	
	CCP	Tip corner	
	CCP	Selection of chamfering position ⊕ Can be used for tapped types only.	
AC	AIR	The jector pin is removed to create an air path and the side vent hole is plugged from the inside by inserting a resin (ABS) ring.	
NC		The jector pin is removed. ⊕ Cannot be combined with AC.	

Price **Quotation**