

DH2F
6F2G
上下2面サーフェイス

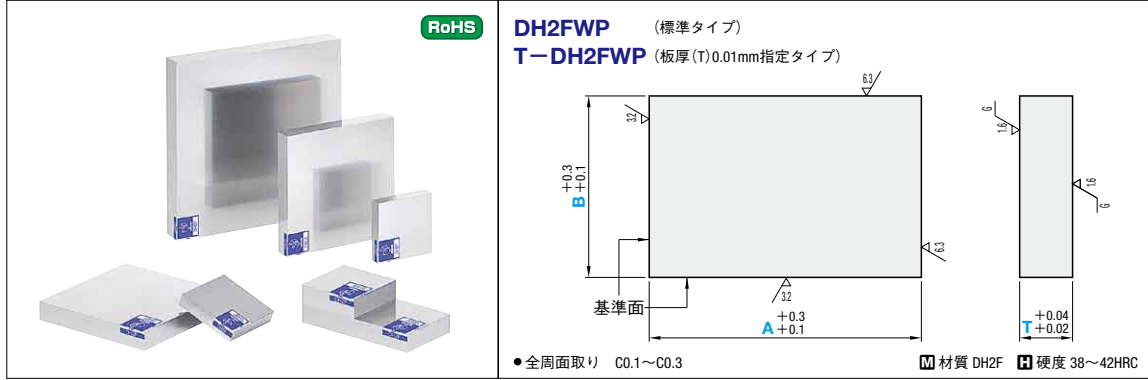
GROUND PLATES FOR WEDM

ワイヤーカット用プレート(上下2面研磨)

—標準タイプ・板厚(T)0.01mm指定タイプ—



■精度基準
 ●基準面直角度 100mmに対し0.015以下
 ●板厚平行度 100mmに対し0.008以下
 ●平面度 (板厚T) T5.00~10.00 T10.01~20.00 T20.01~40.00 T40.01~50.00
 100mmに対し 0.02 0.015 0.01 0.008



■DH2FWP 標準タイプ ¥基準単価

型式	A	B	T	5	6	8	10	13	15	20	25	30	35	40	50
DH2FWP	20	20	20	2,570	2,520	2,420	2,470	2,440	2,480	2,510	2,560	2,610	2,660	2,790	2,760
	40			2,560	2,510	2,410	2,460	2,500	2,540	2,580	2,630	2,680	2,730	2,870	2,840
	60			2,580	2,530	2,430	2,480	2,560	2,600	2,640	2,690	2,740	2,790	2,930	2,910
	80			2,590	2,540	2,460	2,490	2,620	2,660	2,700	2,700	2,770	2,820	2,960	2,970
	100			2,600	2,550	2,480	2,500	2,680	2,720	2,760	2,710	2,790	2,850	2,990	3,020
	125			2,680	2,630	2,530	2,580	2,820	2,860	2,900	2,840	2,930	2,950	3,100	3,180
	150			2,830	2,770	2,670	2,720	2,960	3,000	3,040	2,980	3,080	3,010	3,160	3,330
	180			3,400	3,340	3,200	3,270	3,500	3,550	3,600	3,600	3,710	3,610	3,790	3,990
	200			3,960	3,890	3,730	3,810	4,040	4,100	4,160	4,220	4,350	4,210	4,420	4,650
	40			40	40	2,660	2,610	2,510	2,560	2,600	2,640	2,680	2,760	2,840	2,940
	60	2,760	2,710			2,610	2,660	2,700	2,740	2,780	3,030	3,120	3,310	3,480	
	80	2,860	2,810			2,710	2,760	2,800	2,840	2,880	3,300	3,400	3,680	3,860	
	100	2,960	2,910			2,810	2,860	3,070	3,120	3,160	3,840	3,960	4,420	4,640	
	125	3,080	3,020			2,900	2,960	3,470	3,520	3,570	4,390	4,520	5,160	5,420	
	150	3,490	3,430			3,290	3,360	3,870	3,930	3,990	4,930	5,080	5,910	6,210	
	180	3,980	3,910			3,750	3,830	4,340	4,410	4,470	5,680	5,860	6,870	7,210	
	200	4,480	4,400			4,220	4,310	4,820	4,890	4,960	6,430	6,630	7,840	8,230	
	250	—	—			—	4,780	5,290	5,360	5,440	7,180	7,410	8,810	9,250	
	300	—	—			—	5,250	5,760	5,840	5,930	7,930	8,180	9,780	10,270	
	60	60	60	2,870	2,820	2,700	2,760	3,210	3,260	3,310	3,910	4,030	4,520	4,750	
	80			2,980	2,930	2,810	2,870	3,390	3,450	3,500	4,650	5,310	5,580	6,220	
	100			3,110	3,050	2,930	2,990	3,980	4,030	4,090	5,110	5,260	6,100	6,410	
	125			3,510	3,450	3,310	3,380	4,360	4,420	4,480	5,710	5,880	6,890	7,230	
	150			3,910	3,840	3,680	3,760	4,740	4,810	4,880	6,310	6,500	7,670	8,050	
	180			4,560	4,470	4,290	4,380	5,360	5,440	5,520	7,120	7,340	8,700	9,140	
	200			5,190	5,090	4,890	4,990	5,980	6,070	6,150	7,930	8,180	9,730	10,220	
	250			—	—	—	5,970	6,950	7,050	7,160	9,450	9,740	11,600	12,180	
	300			—	—	—	6,940	7,930	8,040	8,160	10,970	11,310	13,470	14,140	
	80			80	80	3,340	3,270	3,150	3,210	3,860	3,920	3,980	5,230	5,290	6,050
	100	3,620	3,550			3,410	3,480	5,080	5,150	5,230	6,800	7,010	8,390	8,810	
125	3,890	3,810	3,670			3,740	5,350	5,420	5,500	7,160	7,380	8,830	9,270		
150	4,180	4,100	3,940			4,020	5,630	5,710	5,790	7,540	7,770	9,290	9,750		
180	4,910	4,810	4,630			4,720	6,320	6,410	6,500	8,580	8,850	10,540	11,070		
200	5,630	5,520	5,300			5,410	7,010	7,110	7,220	9,630	9,920	11,790	12,380		
250	—	—	—			6,680	8,280	8,400	8,520	11,530	11,880	14,180	14,890		
300	—	—	—			7,940	9,550	9,690	9,830	13,430	13,840	16,570	17,400		
100	100	100	3,950			3,880	3,720	3,800	5,230	5,300	5,380	6,950	7,160	8,540	8,970
125			4,730			4,640	4,460	4,550	5,540	5,620	5,700	7,560	7,790	9,420	9,890
150			5,510	5,410	5,190	5,300	6,290	6,380	6,480	8,650	8,920	10,770	11,310		
180			6,340	6,220	5,980	6,100	7,090	7,190	7,300	9,790	10,090	12,310	12,930		
200			7,170	7,030	6,750	6,890	7,880	8,000	8,110	10,930	11,260	13,850	14,540		
250			—	—	—	8,380	9,370	9,500	9,640	13,090	13,500	16,760	17,600		
300			—	—	—	9,860	10,850	11,010	11,170	15,260	15,730	19,660	20,640		
125			6,220	6,550	6,640	6,740	8,880	9,150	9,830	11,370	11,730	13,160			
150			7,280	7,670	7,770	7,890	10,620	10,950	13,080	13,730	15,860				
180			8,340	8,780	8,900	9,030	12,360	12,740	15,330	16,100	18,550				
200	8,780	9,240	9,370	9,510	13,010	13,410	16,140	16,950	19,530						
250	10,790	11,360	11,520	11,690	15,910	16,400	19,830	20,820	24,000						
300	12,800	13,480	13,670	13,880	18,810	19,390	23,530	24,710	28,460						
150	150	150	7,880	8,290	8,410	8,540	11,710	12,070	14,600	15,330	17,670				
180			8,920	9,390	9,520	9,660	13,390	13,800	16,740	17,580	20,260				
200			9,950	10,480	10,630	10,790	15,070	15,530	18,870	19,810	22,860				
250			12,240	12,890	13,080	13,270	18,430	19,000	23,160	24,320	28,130				
300			14,530	15,300	15,520	15,750	21,800	22,470	27,440	28,810	33,410				
180			180	180	11,090	11,670	11,840	12,020	16,770	17,290	21,000	22,050	25,460		
200					12,880	13,560	13,750	13,960	19,470	20,070	24,370	25,590	29,630		
250					14,670	15,440	15,660	15,890	22,170	22,860	27,740	29,130	33,810		
300					17,660	18,590	18,860	19,140	26,570	27,390	33,230	34,890	40,410		
200					13,180	13,860	14,050	14,260	19,770	20,370	24,460	25,680	29,710		
250	15,880	16,720			16,960	17,210	24,050	24,790	30,240	31,750	36,790				
300	18,960	19,960			20,240	20,540	28,640	29,520	36,010	37,810	43,870				
250	19,430	20,450			20,750	21,050	29,560	30,470	36,890	38,730	44,740				
300	23,100	24,310			24,670	25,030	35,140	36,220	43,990	46,190	53,310				
300	—	—			—	27,670	29,120	29,540	29,980	42,040	43,330	52,560			



Order
注文例

型式 - A - B - T
 DH2FWP - 100 - 100 - 25
 T-DH2FWP - 250 - 250 - 20.01



Delivery
出荷日

3 日日出荷



Price
価格

■数量スライド価格 (◎1円未満切り捨て) P47
 数量区分 標準対応 個別対応 大口
 数量 1~4 5~9 10~19 20~
 値引率 基準単価 5% 10% お見積り
 ◎表示数量超えはWOSにてご確認ください。



Alterations
追加加工

型式 - A - B - T - (CC・AB・TK)
 T-DH2FWP - 250 - 250 - 20.01 - AB3

Alterations	標準・板厚(T)0.01mm指定タイプに適用		
	C寸法変更	A・B寸法公差変更	T寸法公差変更
Code	CC	AB	TK
Spec.	全周の面取り寸法を変更します。 CC0 CC0.5 (C0.5) CC1 (C1)	A・T寸法の公差を変更します。 Code A・B公差 AB1 +0.02 AB2 +0.02 (規格公差) AB3 ±0.1 AB4 -0.2 AB5 -0.3	T寸法の公差を変更します。 Code T公差 TK1 +0.08 TK2 +0.02 (規格公差) TK3 +0.2 TK4 ±0.01 TK5 -0.02
¥/1Code	0	0	0

■T-DH2FWP 板厚(T)0.01mm指定タイプ ¥基準単価

型式	A	B	T	5.00~6.00	6.01~8.00	8.01~10.00	10.01~20.00	20.01~30.00	30.01~40.00	40.01~50.00
T-DH2FWP	20	20	20	2,830	2,660	2,720	2,760	2,870	3,070	3,040
	40			2,820	2,650	2,710	2,870	2,950	3,160	3,120
	60			2,840	2,670	2,730	2,900	3,010	3,220	3,200
	80			2,850	2,710	2,740	2,970	3,050	3,260	3,270
	100			2,860	2,730	2,750	3,040	3,070	3,290	3,320
	125			2,950	2,780	2,840	3,190	3,220	3,410	3,500
	150			3,110	2,940	2,990	3,340	3,390	3,480	3,660
	180			3,740	3,520	3,600	3,960	4,080	4,170	4,390
	200			4,360	4,100	4,190	4,580	4,790	4,860	5,120
	40			40	40	2,930	2,760	2,820	2,950	3,120
	60	3,040	2,870			2,930	3,060	3,430	3,830	3,670
	80	3,150	2,980			3,040	3,170	3,740	4,250	4,150
	100	3,260	3,090			3,150	3,480	4,360	5,100	5,100
	125	3,390	3,190			3,260	3,930	4,970	5,960	6,060
	150	3,840	3,620			3,700	4,390	5,590	6,830	7,020
	180	4,380	4,130			4,210	4,920	6,450	7,930	8,260
	200	4,930	4,640			4,740	5,460	7,290	9,050	9,520
	250	—	—			5,260	5,980	8,150	10,180	10,770
	300	—	—			5,780	6,520	9,000	11,300	12,010
	60	60	60	3,160	2,970	3,040	3,640	4,430	5,230	5,760
	80			3,280	3,090	3,160	4,070	5,120	6,140	6,840
	100			3,420	3,220	3,290	4,500	5,790	7,050	7,910
	125			3,860	3,640	3,710	4,940	6,470	7,950	8,990
	150			4,300	4,050	4,140	5,370	7,150	8,860	10,050
	180			5,020	4,720	4,820	6,070	8,070	10,050	11,470
	200			5,710	5,380	5,490	6,770	9,000	11,240	12,890
	250			—	—	6,570	7,880	10,710	13,400	15,390
	300			—	—	7,630	8,980	12,440	15,550	17,900
	80			80	80	3,670	3,470	3,530	4,380	5,750
	100	3,980	3							