


Locating Pins

Air Vent, Threaded / Tapped

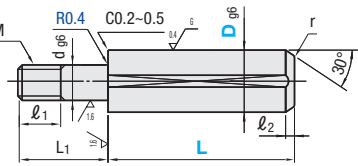
For products uncovered by e-Catalog Standard, see P.131.

Features: Air vent enables easy insertion of pins.

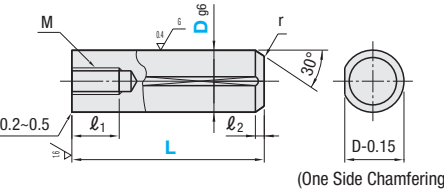


Material	Hardness	Type	
		Threaded	Tapped
SUU2	Treated Hardness: 45-50HRC	LPN	LPT
SUS304 Equivalent	-	SLPN	SLPT
SUS440C or 13Cr stainless	Treated Hardness: 50-55HRC	CLPN	CLPT

• Threaded



• Tapped



(One Side Chamfering)

RoHS 10

SUS304 may not be polished.

Threaded

Part Number		L	L1	dg6	M (Coarse)	Tightening Torque N·cm	l1	l2	r	Unit Price		
Type	D dim. Tolerance g6									LPN	SLPN	CLPN
LPN SLPN CLPN	5	10 12 15 20 25 30	12	3	M3	98	7	1	1			
	6	10 12 15 20 25 30	15	4	M4	225	10	1.5	1.5			
	8	10 12 15 20 25 30	20	5	M5	461	15	2	2			
	10	15 20 25 30	20	6	M6	784	15	2	2			
	12	15 20 25 30	20	6	M6	784	15	2	2			

L=10, 12 are applicable to SLPN and CLPN only.

The tightening torque (ref. value) for hardened products is strength class 8.8. (See technical data on P.2365.) Not applicable when using locking materials or lock washers.

Tapped

Part Number		L	M (Coarse)	Tightening Torque N·cm	l1	l2	r	Unit Price		
Type	D dim. Tolerance g6							LPT	SLPT	CLPT
LPT SLPT CLPT	5	10 12 15 20 25 30	M3	98	6	1	1			
	6	10 12 15 20 25 30	M4	225	8	1.5	1.5			
	8	12 15 20 25 30	M5	461	10	2	2			
	10	20 25 30	M6	784	10	2	2			
	12	20 25 30	M6	784	10	2	2			

l1=6 only when D=6 and L=10. The pilot hole for tapping may go through.

The tightening torque (ref. value) for hardened products is strength class 8.8. (See technical data on P.2365.) Not applicable when using locking materials or lock washers.

Ordering Example

Part Number	L
LPN5	15
LPT6	20

Example

