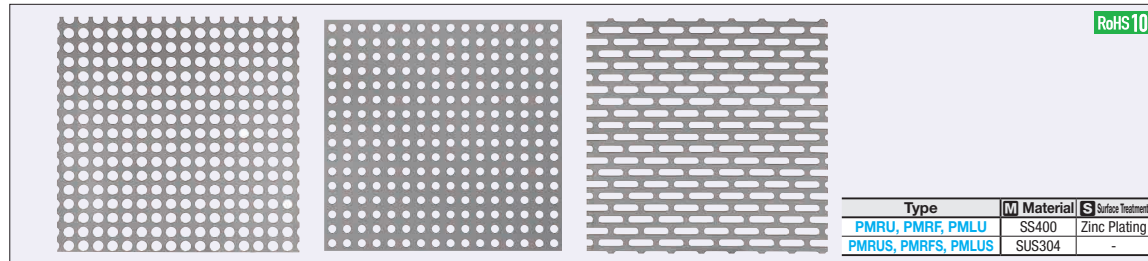


Perforated Metal Sheets

Parallel Round Holes / Slots

Perforated Metal Sheets

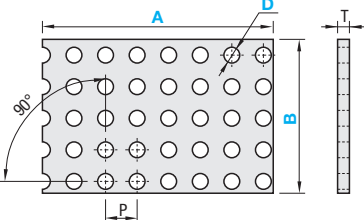
Framed Type



Type	M Material	S Surface Treatment
PMRU, PMRF, PMLU	SS400	Zinc Plating
PMRUS, PMRFS, PMLUS	SUS304	-

<Parallel Round Holes, 1mm Increment>

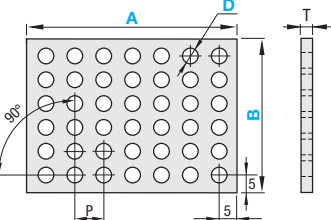
PMRU
PMRUS



A, B Configurable: 1mm Increment
Cut edges may interrupt the perforations, as shown above.
(Cut location cannot be specified.)

<Parallel Round Holes, 10mm Increment>

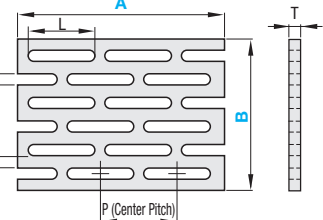
PMRF
PMRFS



A, B Configurable: 10mm Increment
As above drawing shows, no hole is interfered by cut edges.

<Slots>

PMLU
PMLUS



A ≥ B

Part Number Type	D	Configurable 1mm Unit		T	P	L	Perforated Rate %
		A	B				
PMRU PMRUS	5	100~500	100~500	1.0	8	-	30.7
	8				-	34.9	
	10				-	34.9	
PMLU PMLUS	5			1.0	25	20	47.1

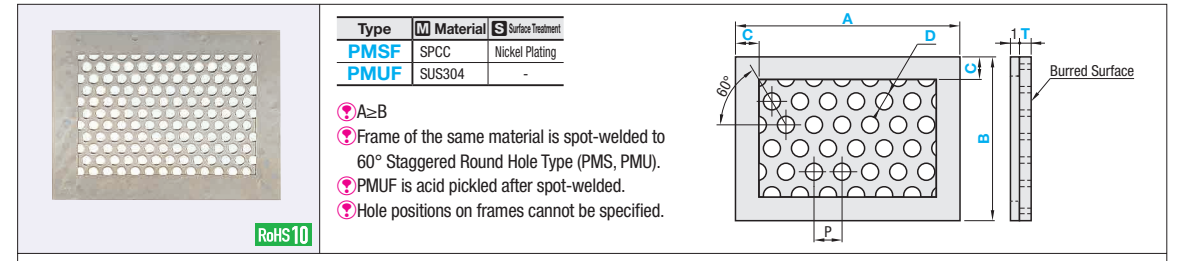
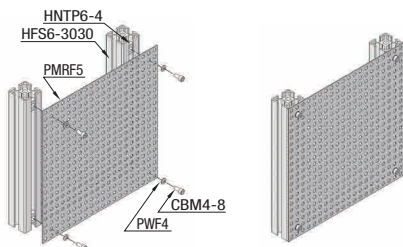
Part Number Type	D	Configurable 10mm Unit		T	P	Perforated Rate %
		A	B			
PMRF PMRFS	5	100~500	100~500	1.0	10	19.6

Ordering Example: Part Number - A - B
Example: **PMLU5** - 480 - 420

Configurable 1mm Unit		PMRU		PMRUS		PMLU		PMLUS	
A	B	D=5	D=8	D=5	D=8	D=5	D=5	D=5	D=5
100~200	100~200								
201~300	100~200								
	201~300								
301~500	100~200								
	201~300								
	301~400								
	401~500								

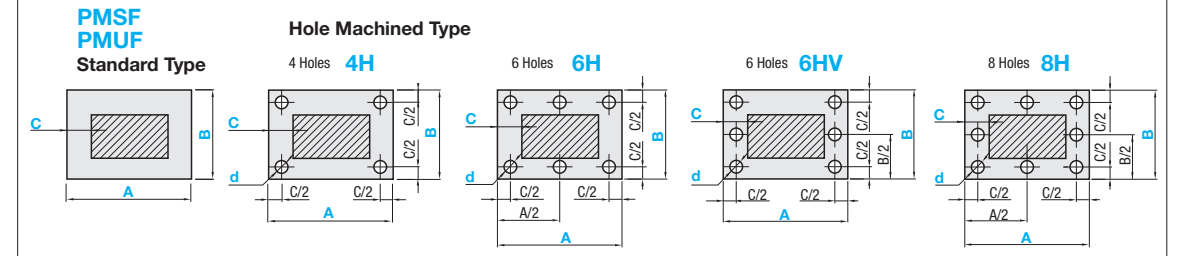
Configurable 10mm Unit		PMRF	PMRFS
A	B	D=5	D=5
100~200	100~200		
210~300	100~200		
	210~300		
310~500	100~200		
	210~300		
	310~400		
	410~500		

ex Example



Type	M Material	S Surface Treatment
PMSF	SPPC	Nickel Plating
PMUF	SUS304	-

- A ≥ B
- Frame of the same material is spot-welded to 60° Staggered Round Hole Type (PMS, PMU).
- PMUF is acid pickled after spot-welded.
- Hole positions on frames cannot be specified.



Part Number Type	D	1mm Increment		T Selection			C Selection	P	Perforated Rate %	
		A	B	PMSF		PMUF				
PMSF PMUF	1	50~500	50~500	0.5 0.8		0.5 0.8		10 15 20	2	22.6
	2			0.5 0.8 1.0		1.0			3	40.2
	3			1.0 1.2 1.6		1.0 1.2 1.5			5	32.6
	4								7	29.6
	5								8	35.4

Part Number Type	Nominal	D	1mm Increment		T Selection			C Selection	d Selection	p	Perforated Rate %
			A	B	PMSF		PMUF				
PMSF PMUF	4H	50~500	50~500	0.5 0.8		0.5 0.8		10	4.5 5.5 6.5 9	2 3 5 7 8	22.6 40.2 32.6 29.6 35.4
	2			0.5 0.8 1.0		1.0					
	3			1.0 1.2 1.6		1.0 1.2 1.5					
	4										
	5										

d6.5 and 9 are not available for C=10.

Ordering Example: Part Number - A - B - T - C - d
PMSF4 - 480 - 420 - 1.2 - 20
PMSF4H3 - 480 - 420 - 1.2 - 20 - 6.5

Type	1mm Increment		D1		D2		D3			D4			D5				
	A	B	T=0.5	T=0.8	T=0.5	T=0.8	T=1.0	T=1.0	T=1.2	T=1.6	T=1.0	T=1.2	T=1.6	T=1.0	T=1.2	T=1.6	
PMSF	50~200	50~200															
	201~300	50~200															
		201~300															
	301~500	50~200															

Type	1mm Increment		D1		D2		D3			D4			D5		
	A	B	T=0.5	T=0.8	T=1.0	T=1.0	T=1.2	T=1.5	T=1.0	T=1.2	T=1.5	T=1.0	T=1.2	T=1.5	
PMUF	50~200	50~200													
	201~300	50~200													
		201~300													
	301~500	50~200													

Hole Machining Charge: The price of Hole Machined Type is found by adding the Standard Type unit price to the hole machining charge.

(Ex.) Part Number - A - B - T - C - d >>
PMSF4H3 - 480 - 420 - 1.2 - 20 - 6.5

(Standard Type Unit Price) + (Hole Machining Charge) = Hole Type Price

Hole Type	Hole Machining Charge d (Through Hole)
4H	
6H	
6HV	
8H	