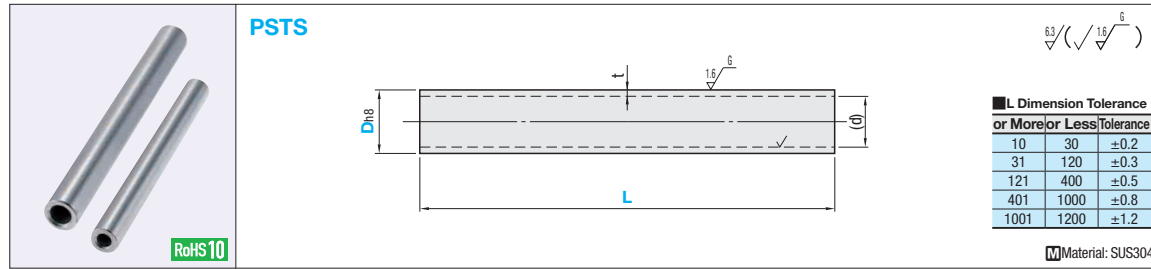


Thick-Walled Ground Stainless Steel Hollow Tubes

Straight

Thick-Walled Ground Stainless Steel Hollow Tubes

Tapped, Threaded



L Dimension Tolerance or More/less Tolerance		
10	30	±0.2
31	120	±0.3
121	400	±0.5
401	1000	±0.8
1001	1200	±1.2

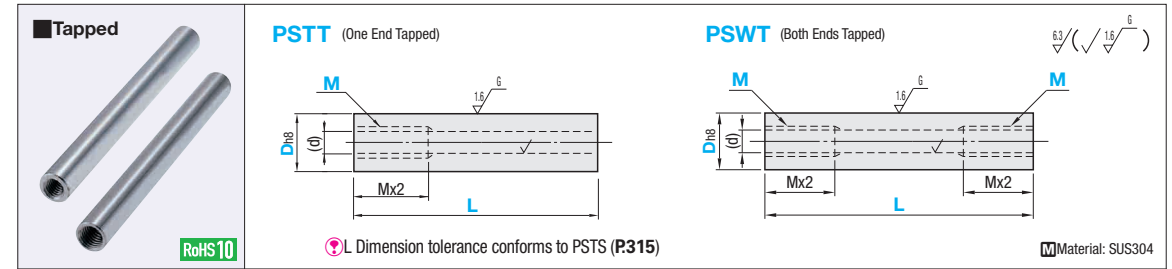
Material: SUS304

Part Number Type	D	h8	L 1mm increment	t	(d ^{+0.5})	Unit Price					
						L10~200	L201~400	L401~600	L601~800	L801~1000	L1001~1200
PSTS	6	0 -0.018	10~600	1.5	3						
	8A			1.5	5						
	8	0		2	4						
	10A	-0.022		1.5	7						
	10		10~800	2	6						
	12A			2	8						
	12	0		3	6						
	12B	-0.027		4	4						
	15B		10~1000	1.5	12						
	15A			2	11						
	15	0		3	9						
	16	-0.033		3	10						
	20A		10~1200	2.5	15						
	20	0		4	12						
	20B	-0.033		6	8						
	25A			3	19						
	25	0		5	15						
	30A	-0.039		3	24						
	30			5	20						
	35	0		5	25						
40			5	30							
45	-0.039		5	35							
50			8	34							

Ordering Example: Part Number - L
PSTS15 - 173

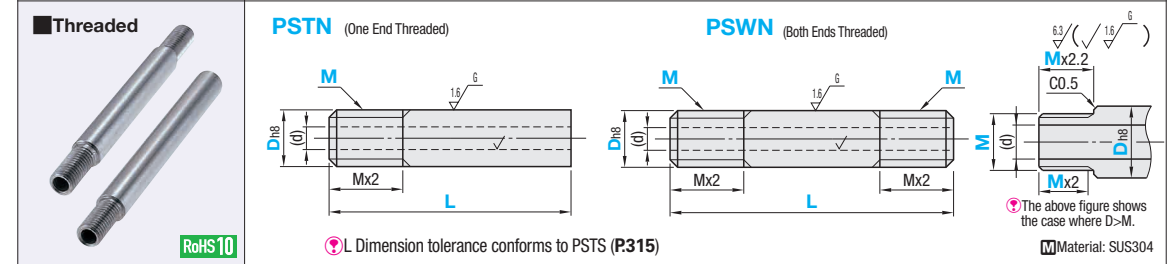
Alterations Part Number - L - (MF, WF, VC, LKC)
PSTS15 - 173 - WF17

Alterations Code	Side Tapped		V Groove	L Dimension Tolerance																																				
	MF	WF	VC	LKC																																				
Spec.	<p>MF, WF = 1mm Increment Ordering Code MF12 ⊗ Not applicable to D6, 8A, 10A and 15B</p> <table border="1"> <thead> <tr> <th>D</th> <th>Side Tap Dia.</th> </tr> </thead> <tbody> <tr> <td>8, 10, 12, 12A, 12B, 15, 15A, 16</td> <td>M3</td> </tr> <tr> <td>20, 20A, 20B, 25, 25A, 30, 30A</td> <td>M4</td> </tr> <tr> <td>35, 40, 45, 50</td> <td>M5</td> </tr> </tbody> </table>		D	Side Tap Dia.	8, 10, 12, 12A, 12B, 15, 15A, 16	M3	20, 20A, 20B, 25, 25A, 30, 30A	M4	35, 40, 45, 50	M5	<p>VC = 1mm Increment Ordering Code VC15 ⊗ Not applicable to D6, 8A, 10A and 15B</p> <table border="1"> <thead> <tr> <th>D</th> <th>h</th> <th>d</th> </tr> </thead> <tbody> <tr> <td>8</td> <td>4</td> <td>0.75</td> </tr> <tr> <td>10, 12, 12A, 12B, 15, 15A, 16</td> <td>5</td> <td>1.0</td> </tr> <tr> <td>25, 25A, 30, 30A</td> <td>6</td> <td>1.5</td> </tr> <tr> <td>35, 40</td> <td>8</td> <td>1.5</td> </tr> <tr> <td>45, 50</td> <td>12</td> <td>2.0</td> </tr> </tbody> </table>	D	h	d	8	4	0.75	10, 12, 12A, 12B, 15, 15A, 16	5	1.0	25, 25A, 30, 30A	6	1.5	35, 40	8	1.5	45, 50	12	2.0	<p>L Dimension Tolerance Ordering Code LKC</p> <table border="1"> <thead> <tr> <th>L</th> <th>L Tolerance</th> </tr> </thead> <tbody> <tr> <td>10~ 200</td> <td>+0.05 0</td> </tr> <tr> <td>201~ 500</td> <td>+0.2 0</td> </tr> <tr> <td>501~ 800</td> <td>+0.5 0</td> </tr> <tr> <td>801~1200</td> <td>+0.8 0</td> </tr> </tbody> </table>	L	L Tolerance	10~ 200	+0.05 0	201~ 500	+0.2 0	501~ 800	+0.5 0	801~1200	+0.8 0
	D	Side Tap Dia.																																						
8, 10, 12, 12A, 12B, 15, 15A, 16	M3																																							
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35, 40, 45, 50	M5																																							
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L Dimension tolerance conforms to PSTS (P315)

Material: SUS304



L Dimension tolerance conforms to PSTS (P315)

Material: SUS304

Part Number Type	D	h8	L 1mm increment	M (Coarse) Selection	(d ^{+0.5})
6	0 -0.018	30~600	4	3	3
8	0				
10	-0.022	30~800	5 6	4	4
12	0				
15	-0.027	30~1000	8	6	6
20	0				
25	-0.033		10 12	8	8
30	0				
20			12 16	10	10
25					
25			16 20	13	13
30					
30			20 24	16	16

Part Number Type	D	h8	L 1mm increment	M (Coarse) Selection	(d ^{+0.5})
8	0	50~600	8	4	4
10	-0.022				
12	0	60~800	10 12	6	6
15	-0.027				
20	0	70~1000	16 20	10	10
25	-0.033				
30			20 24	13	13

L ≥ Mx3 for PSTN, L ≥ Mx6 for PSWN

L ≥ Mx3 for PSTT, L ≥ Mx6 for PSWT

Ordering Example: Part Number - L - M
PSTT20 - 184 - 12
PSWN20 - 320 - 16

Alterations Part Number - L - M - (LKC)
PSTT15 - 173 - 10 - LKC

Alteration Code	L Dimension Tolerance	
	L	L Tolerance
Spec.	30~ 200	+0.05 0
	201~ 500	+0.2 0
	501~ 800	+0.5 0
	801~1000	+0.8 0

PSTT, PSWT

D	PSTT Unit Price					PSWT Unit Price				
	L30~200	L201~400	L401~600	L601~800	L801~1000	L30~200	L201~400	L401~600	L601~800	L801~1000
6										
8										
10										
12										
15										
20										
25										
30										

PSTN, PSWN

D	PSTN Unit Price					PSWN Unit Price				
	Min. L ~ 200	L201~400	L401~600	L601~800	L801~1000	Min. L ~ 200	L201~400	L401~600	L601~800	L801~1000
8										
10										
12										
15										
20										
25										
30										