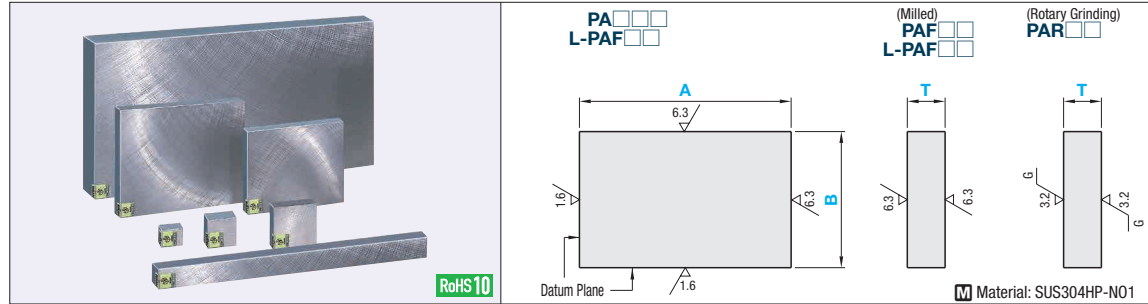
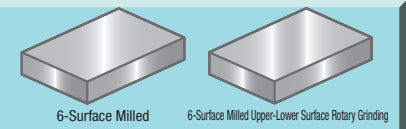


# Configurable Plates - SUS304



(Ex.) For PAFQM-255-100-10  
 A Dimension x Area Unit Price = Price

Type	Upper-Lower Surface Finish	① Plate Thickness Tolerance	② A, B Dimension Tolerance	0.5mm Increment		
				A	B	T
PA (Standard Size)	F (Milled) R (Rotary Grinding)	P Q N M	P Q N M	15-500	10-200	5-50
	F (Milled)			200.5-1200	20-1000	5-50

### ① Plate Thickness Tolerance

Upper-Lower Surface Finish	A, B Dimension	P	Q	N	M
F (Milled), R (Rotary Grinding)	550mm or Less	+0.1~+0.3	0~+0.2	±0.1	-0.2~0
	550.5mm or More	+0.1~+0.4	0~+0.3	±0.15	-0.3~0

### ② A, B Dimension Tolerance

Upper-Lower Surface Finish	A, B Dimension	P	Q	N	M
F (Milled), R (Rotary Grinding)	250mm or Less	+0.1~+0.3	0~+0.2	±0.1	-0.2~0
	250.5mm or More	+0.1~+0.6	0~+0.5	±0.25	-0.5~0

### Precision Standards

Item	Upper-Lower Surface Finish (Max. Value)	
	F (Milled)	R (Rotary Grinding)
Thickness Parallelism (per 100mm)	0.05	0.012
Flatness (per 100mm)	T5~7.5	0.1
	T8~15.5	0.07
	T16~25.5	0.05
	T26~50	0.05
Perpendicularity of Datum Plane	0.015 per 100mm	
Circumference Chamfering	Standard	C0.2~C0.5
	Narrow / Large	C0.1 Fine Chamfering



Ordering Example

Type	Upper-Lower Surface Finish	Plate Thickness Tolerance	A, B Dimension Tolerance	A	B	T
PA	F	Q	M	255	136	18

Alterations Part Number - A - B - T - (CSC, CBC, CCA... etc.)  
 PARNM - 300 - 155 - 20 - CSC

Alterations	Circumference Chamfering	Corner Cut
	 Code: CSC Spec: Reduce the circumference chamfering dimension. Standard C0.2 ~ C0.5 → C0.1 or Less. *Applicable to Standard Size (PA□□□) only.	 (See below)

Part Number	A	B	T	5	5.5-6	6.5-8	8.5-10	10.5-12	12.5-15	15.5-20	20.5-25	25.5-30	30.5-35	35.5-40	40.5-45	45.5-50
PAF□□	15 ~ 50	10 ~ 19.5	5 ~ 50													
	50.5~ 100															
	100.5~ 150															
	20.5~ 50															
	50.5~ 75	20~25	5 ~ 50													
	75.5~ 100															
	100.5~ 250															
	250.5~ 350															
	25.5~ 50	25.5~40	5 ~ 50													
	50.5~ 75															
	75.5~ 100															
	100.5~ 200															
	200.5~ 500	40.5~60	5 ~ 50													
	40.5~ 50															
	50.5~ 75															
	75.5~ 100															
	100.5~ 200	60.5~80	5 ~ 50													
	200.5~ 500															
	80.5~ 100															
	100.5~ 200															
200.5~ 500	80.5~100	5 ~ 50														
100.5~ 200																
200.5~ 500																
100.5~ 125																
125.5~ 200	100.5~125	5 ~ 50														
200.5~ 500																
125.5~ 200																
200.5~ 500																
125.5~ 200	125.5~150	5 ~ 50														
200.5~ 500																
150.5~ 200																
200.5~ 500																
160.5~ 200	150.5~160	5 ~ 50														
200.5~ 500																
160.5~ 200																
200.5~ 500																
160.5~ 200	160.5~200	5 ~ 50														
200.5~ 500																
160.5~ 200																
200.5~ 500																

Part Number	A	B	T	5	5.5-6	6.5-8	8.5-10	10.5-12	12.5-15	15.5-20	20.5-25	25.5-30	30.5-35	35.5-40	40.5-45	45.5-50
PAR□□	15 ~ 50	10 ~ 19.5	5 ~ 50													
	50.5~ 100															
	100.5~ 150															
	20.5~ 50															
	50.5~ 75	20~25	5 ~ 50													
	75.5~ 100															
	100.5~ 250															
	250.5~ 350															
	25.5~ 50	25.5~40	5 ~ 50													
	50.5~ 75															
	75.5~ 100															
	100.5~ 200															
	200.5~ 500	40.5~60	5 ~ 50													
	40.5~ 50															
	50.5~ 75															
	75.5~ 100															
	100.5~ 200	60.5~80	5 ~ 50													
	200.5~ 500															
	60.5~ 75															
	75.5~ 100															
100.5~ 200	80.5~100	5 ~ 50														
200.5~ 500																
80.5~ 100																
100.5~ 200																
200.5~ 500	100.5~125	5 ~ 50														
100.5~ 125																
125.5~ 200																
200.5~ 500																
125.5~ 200	125.5~150	5 ~ 50														
200.5~ 500																
150.5~ 200																
200.5~ 500																
150.5~ 200	150.5~160	5 ~ 50														
200.5~ 500																
160.5~ 200																
200.5~ 500																
160.5~ 200	160.5~200	5 ~ 50														
200.5~ 500																
160.5~ 200																
200.5~ 500																