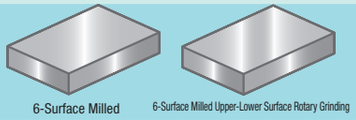
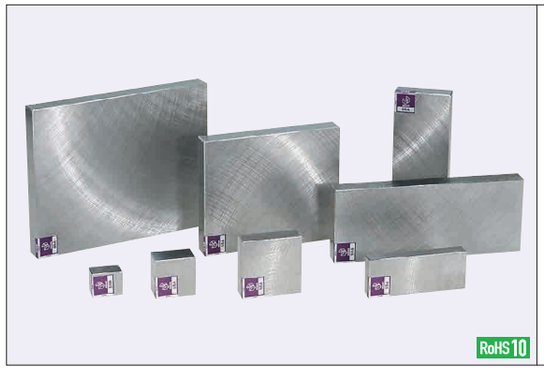
Dimension Selectable Plates - SS400

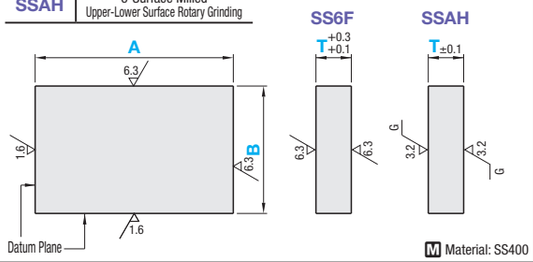
6-Surface Milled / 6-Surface Milled Upper-Lower Surface Rotary Grinding





Part Number	Finish Method
SS6F	6-Surface Milled
SSAH	6-Surface Milled Upper-Lower Surface Rotary Grinding

Tolerance	A, B	~99mm	100~250	251~
		±0.2	±0.25	±0.4



6-Surface Milled

Part Number	A \ B	T: 5	6	8	9	10	12	13	15	16	19	20	22	25	28	30	34	35	40	50
SS6F	60																			
	80																			
	100																			
	125																			
	150																			
	160																			
	200																			
	250																			
	300																			
	350																			
	400																			
	450																			
	500																			

Ordering Example

Part Number	-	A - B - T
SS6F	-	100 - 100 - 8
SSAH	-	100 - 100 - 8

Precision Standards

(Max. Value)

Item		SS6F	SSAH
Thickness Parallelism (per 100mm)		0.05	0.012
Flatness (per 100mm)	T5, 6	0.1	0.05
	T8~15	0.07	0.03
	T16~25	0.05	0.015
	T28~		0.012
Perpendicularity of Datum Plane		0.015 per 100mm	
Circumference Chamfering		C0.2~C0.5	C0.5~C1.0

6-Surface Milled Upper-Lower Surface Rotary Grinding

Part Number	A \ B	T: 5, 6	8, 9	10	12, 13	15, 16	19, 20	22	25	28	30	34, 35	40	50
SSAH	60													
	80													
	100													
	125													
	150													
	160													
	200													
	250													
	300													
	350													
	400													
	450													
	500													