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TEST REPORT

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Report No.: S230605439_1

29 June 2023

APPLICANT:

The content of this section is manufacturer's information

Date of receipt :16 June 2023 Testing period :19 June 2023

:29 June 2023

Sample description: 13 gauge carbon+polyester liner with PU palm coated

Style / Article no. :SN815 Test(s) requested :--

Buyer: --

Service : REGULAR Previous report : -
Brand / Section : -
Season : -
Product category : -
Product type : --

End use :-- Test stage :FIRST TEST

Factory name :-- Supplier name :-- Factory code :-- Exported to :--

1. Conclusion:

	<u>Tests description</u>	Conformity
	EN 388:2016+A1:2018	
1	Abrasion resistance: 2016	Level 3
2	Cut resistance: 2016	Level 1
3	Tear strength resistance: 2016	Level 3
4	Puncture resistance: 2016	Level 1

	<u>Tests description</u>	<u>Conformity</u>
	EN ISO 21420:2020	
5	pH - Textile (KCl solution)	Pass
6	Aromatic amines derived from azo colorants	Pass
7	Dimethylformamide (DMF/DMFo/DMFa)	Pass
8	Polycyclic Aromatic Hydrocarbons (8)	Pass
9	Vertical resistance of material	Pass
10	Dexterity	Level 5
11	XRF screening	Pass
12	XRF screening (Tin)	Pass
13	Phthalates	Pass

Pass: requirements met Fail: requirements not met None: no requirement for this test N/A: not applicable

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Approved by

**

Henry YAN 严滨

Laboratory Manager

A MARINE

Tony SHU 東永玮

Technical Supervisor for Chemical Lab







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2. Sample(s) description assigned by laboratory:

Size	Analyzed product	<u>Description</u>	Sample information					
	GLOVE							
		Whole glove						
	white PU(grey/white carbon/polyester) palm							
	white PU(grey/white carbon/polyester) palm							
	grey/white carbon/polyester back							
grey/white carbon/polyester/elastic cuff								









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3. GLOVE/

Whole glove

	Method	Client Requirement	Unit	Result	Conformity
▲ 4.2. Dimethylformamide (DMF/DMFo/DMFa)	EN 16778: 2016				Pass
Dimethylformamide			mg/kg	826.0	
Dimethylformamide (2)			mg/kg	855.4	
Dimethylformamide - average		<1000	mg/kg	840.7	
(+) 5.2. Dexterity	EN ISO 21420: 2020				
Smallest diameter of pin fulfilling test condition			mm	5.0	
Smallest diameter of pin fulfilling test condition (2)			mm	5.0	
Smallest diameter of pin fulfilling test condition (3)			mm	5.0	
Smallest diameter of pin fulfilling test condition (4)			mm	5.0	
Performance level				5	

white PU(grey/white carbon/polyester) palm

	Method	Client	Unit	Result	Conformity
		Requirement			
(+) 4.1. Abrasion resistance: 2016	EN 388:2016 + A1:2018				
used consumables - abrasive				Klingspor PL31B Grit 180	
used consumables - adhesive				3M Scotch	
Number of cycles at the hole detection				5900	
Number of cycles at the hole detection (2)				5900	
Number of cycles at the hole detection (3)				6600	
Number of cycles at the hole detection (4)				6600	
Performance level				3	
(+) 4.1. Cut resistance: 2016	EN 388:2016 + A1:2018				
Deviation from the test method				No	
used consumables - canvas				LEM 6	
used consumables - blade				OLFA RB45	

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	I			Intent of this section is mandia.	
	Method	Client	Unit	Result	Conformity
C1		Requirement		1.2	
T1				0.2	
1C1				1.2	
11				1.2	
C2				1.2	
T2				0.2	
1C2				1.2	
12				1.2	
С3				1.2	
Т3				0.2	
1C3				1.2	
13				1.2	
C4				1.2	
Т4				0.2	
1C4				1.2	
14				1.2	
C5				1.2	
Т5				0.2	
1C5				1.2	
15				1.2	
Mean value of test piece 1				1.2	
C1 bis				1.2	
T1 bis				0.2	
2C1bis				1.3	
I1 bis				1.2	
C2 bis				1.3	
T2 bis				0.3	
2C2bis				1.4	
I2 bis				1.2	
C3 bis				1.4	
T3 bis				0.5	
2C3bis				1.5	
I3 bis				1.3	
C4 bis				1.5	

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	Method	Client Requirement	Unit	Result	Conformity
T4 bis				0.5	
2C4bis				1.7	
I4 bis				1.3	
C5 bis				1.7	
T5 bis				0.5	
2C5bis				1.7	
I5 bis				1.3	
Mean value of test piece 2				1.3	
Considered value				1.2	
Performance level				1	
Observation				No comment	
(+) 4.1. Tear strength resistance: 2016	EN 388:2016 + A1:2018				
Tear strength			N	>75	
Tear strength (2)			N	64	
Tear strength (3)			N	60	
Tear strength (4)			N	66	
Performance level				3	
(+) 4.1. Puncture resistance: 2016	EN 388:2016 + A1:2018				
Puncture resistance			N	27	
Puncture resistance (2)			N	29	
Puncture resistance (3)			N	32	
Puncture resistance (4)			N	32	
Performance level				1	

white PU(grey/white carbon/polyester) palm

	Method	Client Requirement	Unit	Result	Conformity
(+) 4.2. pH - Textile (KCI solution)	ISO 3071:2020				Pass
pH value		3.5< - <9.5		6.5	
▲ 4.2. Polycyclic Aromatic Hydrocarbons (8)	ISO 16190:2021				Pass
Benzo(a)anthracene		<1	mg/kg	<0.2	
Chrysene		<1	mg/kg	<0.2	

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		Method		Client Requirement	Unit	Result	Conformity
Benzo(b)fluoranthene/ Benz[e]acephenanthrylene				<1	mg/kg	<0.2	
Benzo(k)fluoranthene				<1	mg/kg	<0.2	
Benzo(a)pyrene/ Benzo[def]chrysene			<1	mg/kg	<0.2	
Dibenzo(a.h)anthracene				<1	mg/kg	<0.2	
Benzo(e)pyrene				<1	mg/kg	<0.2	
Benzo(j)fluoranthene				<1	mg/kg	<0.2	
4.4.1. Vertical rematerial	sistance of	EN 16350: 20)14				Pass
Pre-conditioning						(23±1)°C,(25±5)%RH for 48H	
Test apparatus						Smaller specimen (EN 61340-2-3)	
Number of test piece(s)		0 requirement :				5	
Applied voltage < 100 Mohms = < 1					V	100	
Vertical resistance (1)	Result Test :			<100	Mohms	1.04	
Vertical resistance (2)	Minimum 1.04 Moh	and the same of th		<100	Mohms	1.27	
Vertical resistance (3)	Maximum 1.52 Moh	$1ms = 1.52 \times 10^{\circ}$		<100	Mohms	1.17	
Vertical resistance (4)	Average 1.3 Mohms	$s = 1.3 \times 10^6$		<100	Mohms	1.52	
Vertical resistance (5)				<100	Mohms	1.48	
(+) XRF screening		ASTM F2617 -	- 15				Pass
Cd (Cadmium)				<100	ppm	<100	
XRF screening (Ti	n)	ASTM F2617 -	- 15				Pass
Sn (Tin)				<150	ppm	<150	
(+) Phthalates		ISO 16181-1:2	2021				Pass
BBP . Butyl benzyl phthalate				<0.1	%	<0.0020	
DBP . Di-butyl phthalate				<0.1	%	<0.0020	
DEHP . Di-(2-ethylhexyl) ph	nthalate			<0.1	%	<0.0020	
DIBP . Di-iso-butyl phthalat	e			<0.1	%	<0.0020	

grey/white carbon/polyester back

	Method	Client Requirement	Unit	Result	Conformity
(+) 4.2. pH - Textile (KCI solution)	ISO 3071:2020	-			Pass

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	Method	Client	Unit	Result	Conformit
		Requirement			
pH value		3.5< - <9.5		6.6	
(+) 4.2. Aromatic amines	ISO 14362-1:2017				Pass
derived from azo colorants	(combined				
	extraction)				
Accessible with fibre extraction		<30	mg/kg	<5	
Accessible without fibre extraction		<30	mg/kg	<5	
• 4.4.1. Vertical resistance of	EN 16350: 2014				Pass
material					
Pre-conditioning				(23±1)°C,(25±5)%RH for	
				48H	
Test apparatus				Smaller specimen (EN	
				61340-2-3)	
Number of test piece(s)				5	
Applied voltage			V	10	
Vertical resistance (1)		<100	Mohms	0.253	
Vertical resistance (2)		<100	Mohms	0.385	
Vertical resistance (3)		<100	Mohms	0.413	
Vertical resistance (4)		<100	Mohms	0.348	
Vertical resistance (5)		<100	Mohms	0.689	

grey/white carbon/polyester/elastic cuff

	Method	Client Requirement	Unit	Result	Conformity
(+) 4.2. pH - Textile (KCI solution)	ISO 3071:2020				Pass
pH value		3.5< - <9.5		6.7	
(+) 4.2. Aromatic amines derived from azo colorants	ISO 14362-1:2017 (combined extraction)				Pass
Accessible with fibre extraction		<30	mg/kg	<5	
Accessible without fibre extraction		<30	mg/kg	<5	
4.4.1. Vertical resistance of material	EN 16350: 2014				Pass
Pre-conditioning				(23±1)°C,(25±5)%RH for 48H	
Test apparatus				Smaller specimen (EN 61340-2-3)	
Number of test piece(s)				5	
Applied voltage			V	10	

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	Method	Client Requirement	Unit	Result	Conformity
Vertical resistance (1)		<100	Mohms	0.256	
Vertical resistance (2)		<100	Mohms	0.548	
Vertical resistance (3)		<100	Mohms	0.435	
Vertical resistance (4)		<100	Mohms	0.552	
Vertical resistance (5)		<100	Mohms	0.442	

END OF TEST REPORT

(+)CNAS accreditation

- ▲: The test was carried out by external accredited laboratory under their accreditation scope.
- •: The test was carried out by external accredited laboratory, not within their accreditation scope.

Unless otherwise specified, the physical test items in this report performed in CTC Shanghai lab were conditioned and tested in the environment of T 23±2°C / RH 50±4%.

Table of Performance Level for Glove

Test Item	Performance Level							
Teet nem	0##	1	2	3	4	5		
Abrasion Resistance (EN 388) Number of cycles (minimum)	<100	100	500	2000	8000			
Blade Cut Resistance (EN 388) Index (I) (minimum)	<1.2	1.2	2.5	5.0	10.0	20.0		
Tear Resistance (EN 388) Force (N) (minimum)	<10	10	25	50	75			
Puncture Resistance (EN 388) Force (N) (minimum)	<20	20	60	100	150			
Finger dexterity (EN ISO 21420) Smallest diameter of pin fulfilling test conditions (mm)		11.0	9.5	8.0	6.5	5.0		

Performance level 0 means the glove falls below the minimum performance level for the given individual hazard