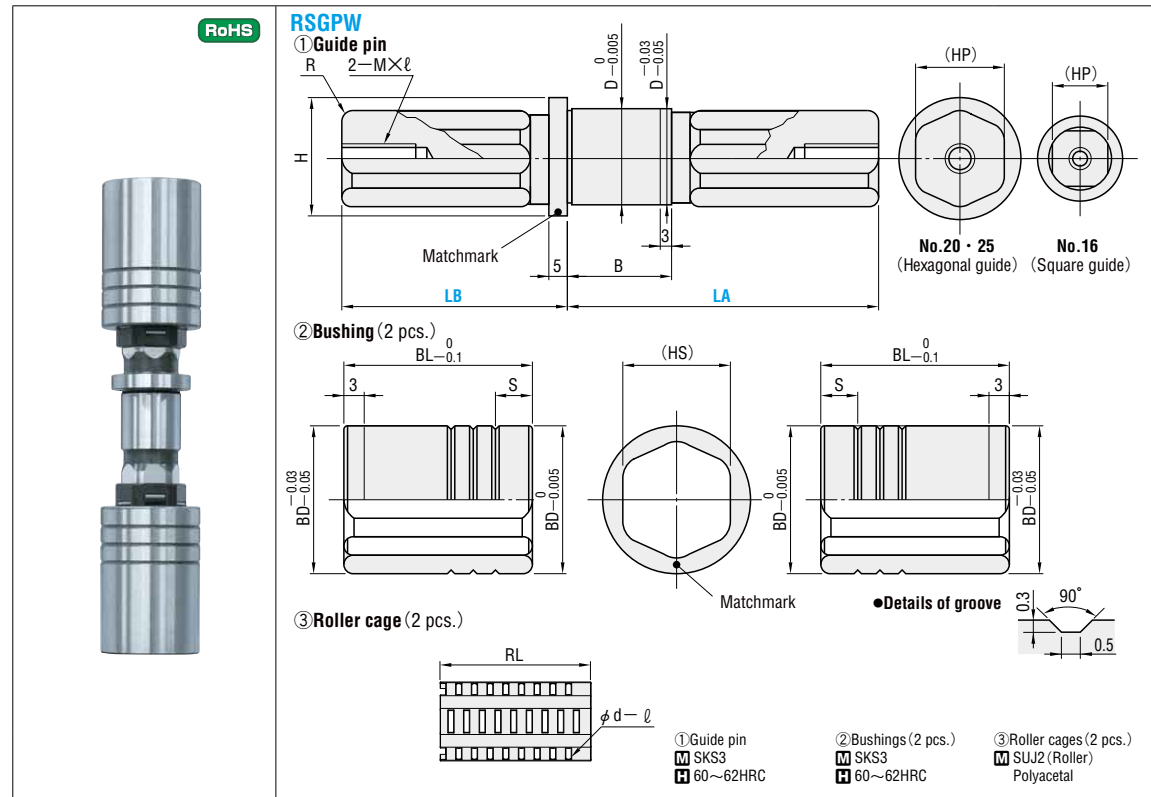


# HIGH RIGIDITY ROLLER STRIPPER GUIDE PIN SETS

—TYPE FIXED TO STRIPPER PLATE—

# HIGH RIGIDITY ROLLER STRIPPER GUIDE PIN SETS

—TYPE FIXED TO STRIPPER PLATE · SINGLE ROLLER TYPE—



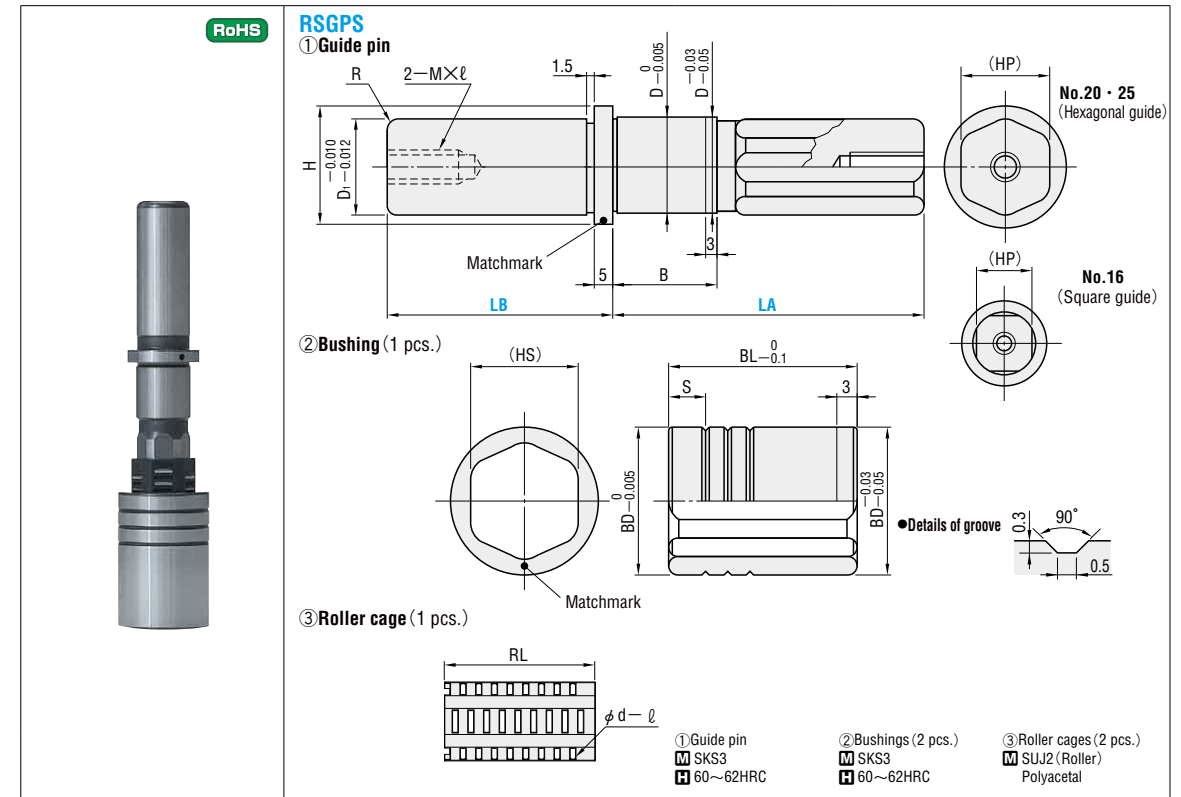
① Guide pin			② Bushing					③ Roller cage			Catalog No.		LA	LB	Base unit price			
D	B	R	M×ℓ	H	(HP)	BD	BL	(HS)	S	Number of grooves	RL	d	ℓ	Type	No.	10mm increments	1~9 pieces	
16.5	16	1.5	M6×15	23	14.6	28	40	18.6	7	3	30	2.0	6.8	RSGPW	16	70	40~60	Quotation
															80	40~70		
															90	50~80		
20.5	20	2	M8×20	27	18.8	34	50	22.8	3	3	46	2.0	6.8	RSGPW	20	80	50~70	Quotation
																90	50~80	
															100	60~90		
25.5	25	3		32	23.8	40	60	27.8	8	56	7.8	25	100	60~90	110	70~90		

Order **Catalog No.** — **LA** — **LB**  
 RSGPW 25 — 100 — 70

Price **Quotation**

Days to Ship **Quotation**

- [Notes]**
- The roller guide pin D dimension is 0.5mm larger than the nominal diameter (No.)
  - When using the set, align the matchmarks and symbols on the guide pin flange and bushing end face. (Concentricity when properly aligned: 3 μm or less)
  - Set the bushing so that its matchmark (on end face) is aligned with the guide pin flange.
  - Select an appropriate guide pin length so that the guide bushing will not separate from the guide pin at top dead center during press processing.
  - Do not modify the roller guide. (Doing so may make it impossible to achieve the designated accuracy and performance.)
  - For the features of guide pins that are fixed to the stripper plate and the method of mounting, refer to P.902.



① Guide pin			② Bushing					③ Roller cage			Catalog No.		LA	LB	Base unit price										
D	D <sub>1</sub>	B	R	M×ℓ	H	(HP)	BD	BL	(HS)	S	Number of grooves	RL	d	ℓ	Type	No.	10mm increments	1~9 pieces							
16.5	16	16	1.5	M6×15	23	14.6	28	40	18.6	7	3	30	2.0	6.8	RSGPS	16	70	40~60	Quotation						
																								80	40~70
																								90	50~80
20.5	20	20	2	M8×20	27	18.8	34	50	22.8	3	3	46	2.0	6.8	RSGPS	20	80	50~70	Quotation						
																									90
																								100	60~90
25.5	25	25	3		32	23.8	40	60	27.8	8	56	7.8	25	100	60~90	110	70~90								

Order **Catalog No.** — **LA** — **LB**  
 RSGPS 25 — 100 — 70

Price **Quotation**

Days to Ship **Quotation**

**Features**

The use of a round shape for the guide on the punch plate side, where the amount of movement is small, reduces the cost by approximately 30% in comparison with RSGPW.

- [Notes]**
- The roller guide pin D dimension is 0.5mm larger than the nominal diameter (No.)
  - When using the set, align the matchmarks and symbols on the guide pin flange and bushing end face. (Concentricity when properly aligned: 3 μm or less)
  - Set the bushing so that its matchmark (on end face) is aligned with the guide pin flange.
  - Select an appropriate guide pin length so that the guide bushing will not separate from the guide pin at top dead center during press processing.
  - Do not modify the roller guide. (Doing so may make it impossible to achieve the designated accuracy and performance.)
  - On the LB side, use a high rigidity ball cage (MBJH: P.942), bushing for ball cage (SGBBW: P.941) or precision oil-free bushing (P.951, P.952).
  - For the features of guide pins that are fixed to the stripper plate and the method of mounting, refer to P.903.