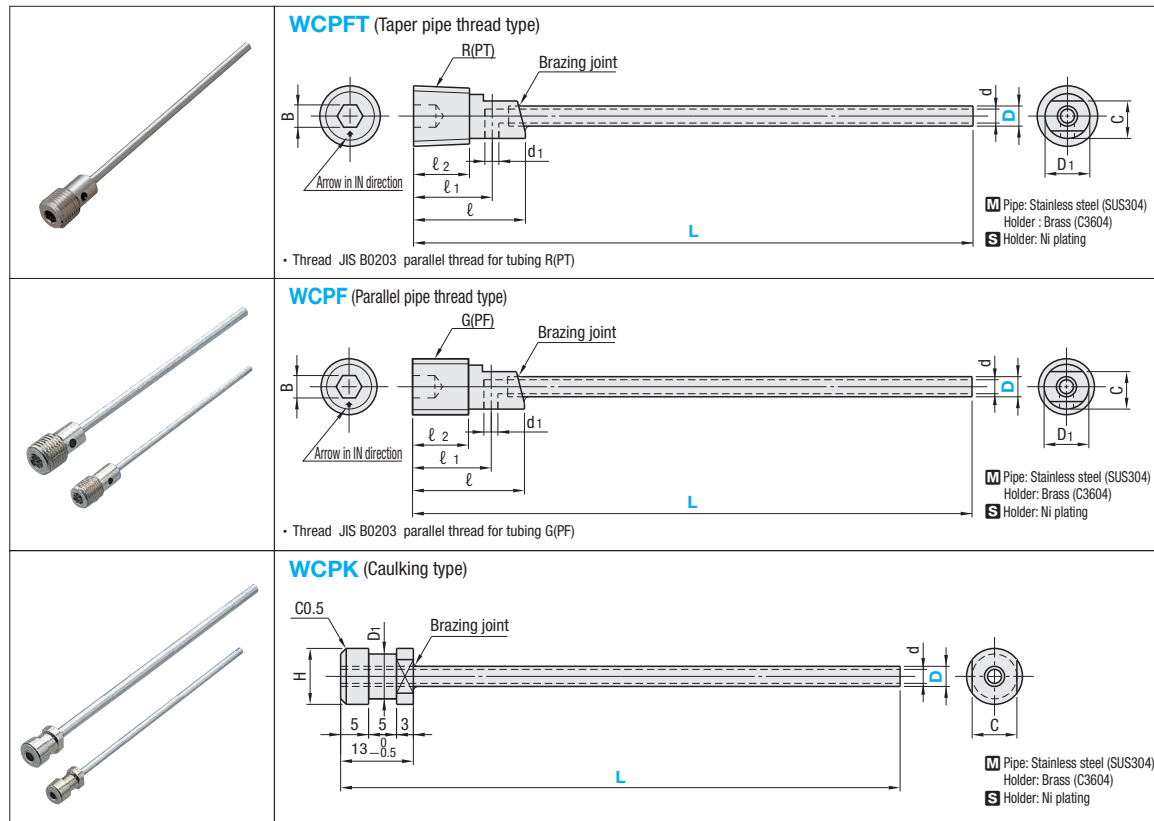


COOLING PIPES

— BRAZING JOINT • TAPERED SCREW TYPE / PARALLEL SCREW • CAULKING TYPE —



R(PT) WCPFT	G(PF) WCPF	B	ℓ	ℓ ₁	ℓ ₂	C	D ₁	d ₁	d	Part Number Type	D	L	U/Price 1~19 WCPFT WCPF
1/8	1/8	4	20	13	10	6.7	8	1.6	1.6	WCPFT (Taper pipe thread type)	2	100	Quotation
								2.5	2.5		3	100 200	
1/4	1/4	5	23	15	12	8.5	10	3.6	3.6	WCPF (Parallel pipe thread type)	4	200	
								300					

H	D ₁	C	d	Part Number Type	D	L	U/Price 1~19
8	6	6	1.6	WCPK (Caulking type)	2	100	Quotation
			2.5		3	100 200	
10	8	8	3.6		4	200	
			300				

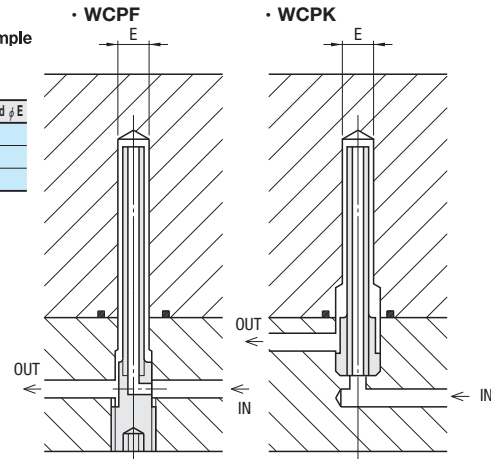
Order Part Number — L
WCPF2 — 200
WCPF3 — 200

Days to Ship Quotation

Price Quotation

Example

D	Recommended φ E
2	5
3	6
4	8



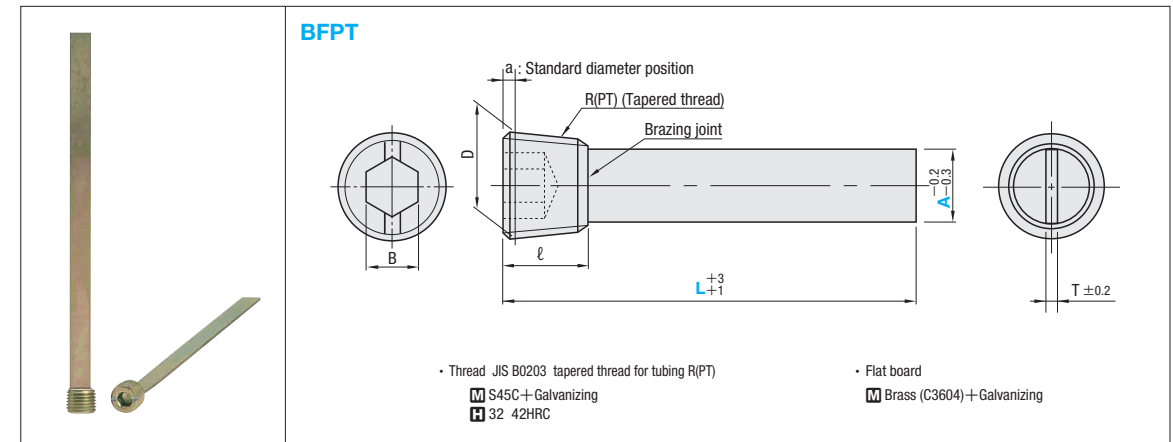
Notes on handling of WCPFT and WCPF

- The threaded part of WCPFT is a tapered pipe thread (R, PT), and the threaded part of WCPF is a parallel pipe thread (G, PF).
- The tapered pipe thread and the parallel pipe thread are of the same size and pitch, so be careful when making a screw hole. If you install a tapered pipe thread in a parallel pipe thread hole, water leakage will occur.
- Also, note that a parallel pipe thread does not fit into a tapered screw hole.
- When using WCPFT and WCPF, use sealing tape.

BAFFLE BOARDS

— TAPERED SCREW PLUG TYPE —

Non JIS material definition is listed on P.1351 - 1352



D	a	No. of threads	Pitch	ℓ	B	R(PT)	T	Part Number		L 5mm increments
								Type	A	
9.728	0.45	28	0.91	7	5	1/8	1.5	BFPT	6	30~200
									8	
13.157	0.7	19	1.34	8.9	6	1/4	2.0		9	30~250
									10	
16.662				10	8	3/8		12	30~300	
								14		

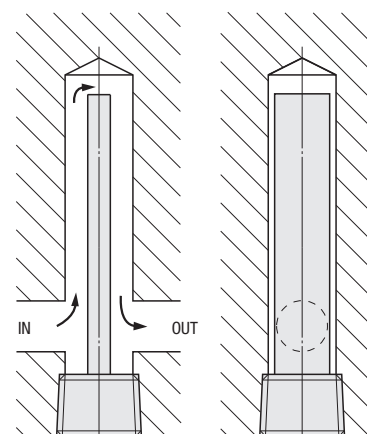
Make the water hole diameter to which BFPT is fitted at least 1mm-larger than A.

Order Part Number — L
BFPT8 — 100

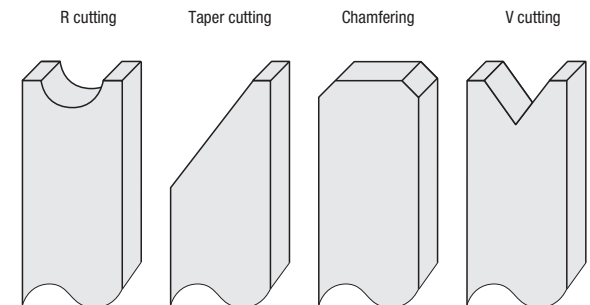
Days to Ship Quotation

Price Quotation

Example



Example of baffle board processing



Adjust turning direction of the baffle board by winding shim tapes around and tightening.

Cooling Components
Joints • Hoses
Cooling Inside of Mold